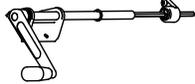
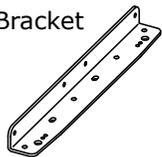
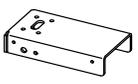
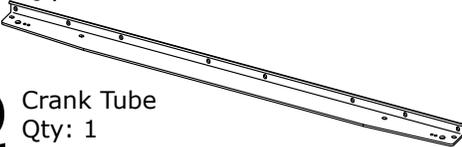
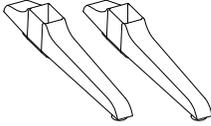


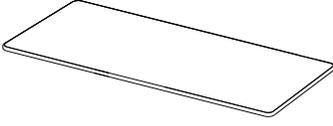


Workrite Sierra HXL™
Assembly Instructions
for 2-Leg Front Crank Workcenters

Parts grouped by carton

<p>A Leg Qty: 1</p> 	<p>E Crank Handle Assembly Qty: 1</p> 	<p>I M6 × 12 mm Button Head Machine Screw Qty: 8</p> 	<p>M #12 × 3/4" Laminate Top Pan Head Wood Screw Qty: 32</p> 
<p>B Short Bracket Qty: 2</p> 	<p>F Shallow Hex Shaft Qty: 1</p> 	<p>J M6 × 8 mm Button Head Machine Screw Qty: 12</p> 	<p>OR</p>
<p>C Medium Bracket Qty: 2</p> 	<p>G Deep Hex Shaft Qty: 1</p> 	<p>K #12 × 1/2" Self Tapping Phillips Head Screw Qty: 1</p> 	<p>#10 - 24 × 1/2" Silhouette Top Self Tapping Pan Head Screw Qty: 36</p> 
<p>D Top Leg Bracket Qty: 1</p> 	<p>H 4 mm Allen Wrench Qty: 1</p> 	<p>L M6 × 16 mm Flat Head Machine Screw Qty: 8</p> 	

<p>N Leg Qty: 1</p> 	<p>P Long Bracket Qty: 1</p> 	<p>R Feet Qty: 2</p> 
<p>O Top Leg Bracket Qty: 1</p> 	<p>Q Crank Tube Qty: 1</p> 	

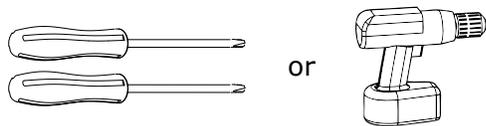
<p>S Tabletop (size and shape differ for each model) Qty: 1</p> 
--

1 Verify that you have all the hardware and tools needed for the assembly

a Check your cartons against the list above to verify that you have all the parts needed.

You will also need the following tools:

- #2 tip Phillips screwdriver or drill/driver
- #3 tip Phillips screwdriver or drill/driver



If you do not have a Workrite tabletop you will also need:

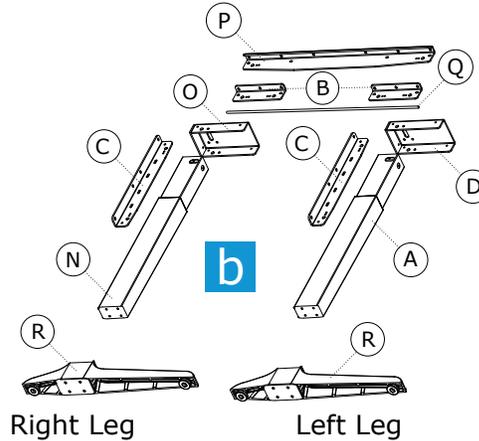
- 1/8" pilot drill bit



1 ...continued

- b** Placement of the legs is very important. Take the time now to lay out the Legs (A & N), Leg Brackets (B, C, and P), Crank Tube (Q), and Top Leg Brackets (D & O) on the floor in the proper location.

Note that the right leg will be on your left and vice versa when the assembly is seen from the back.

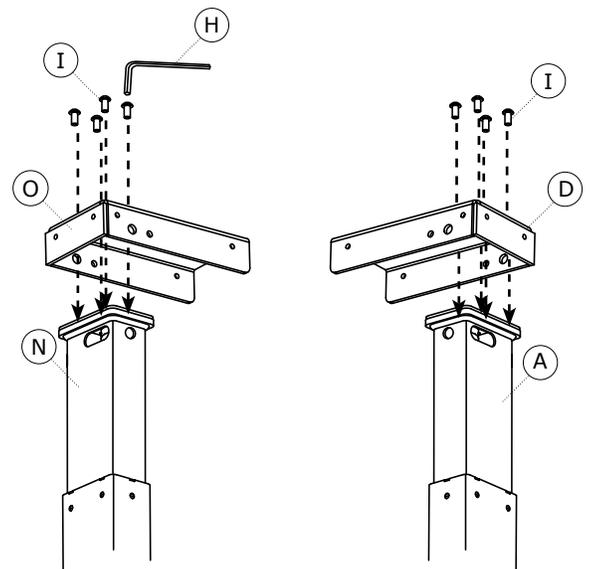
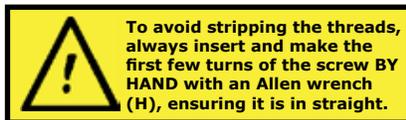


2 Attach Top Leg Bracket to Legs

If you have purchased the HX Spacer Accessory Kit, refer to instructions provided with that product. Otherwise, proceed to step **a**.

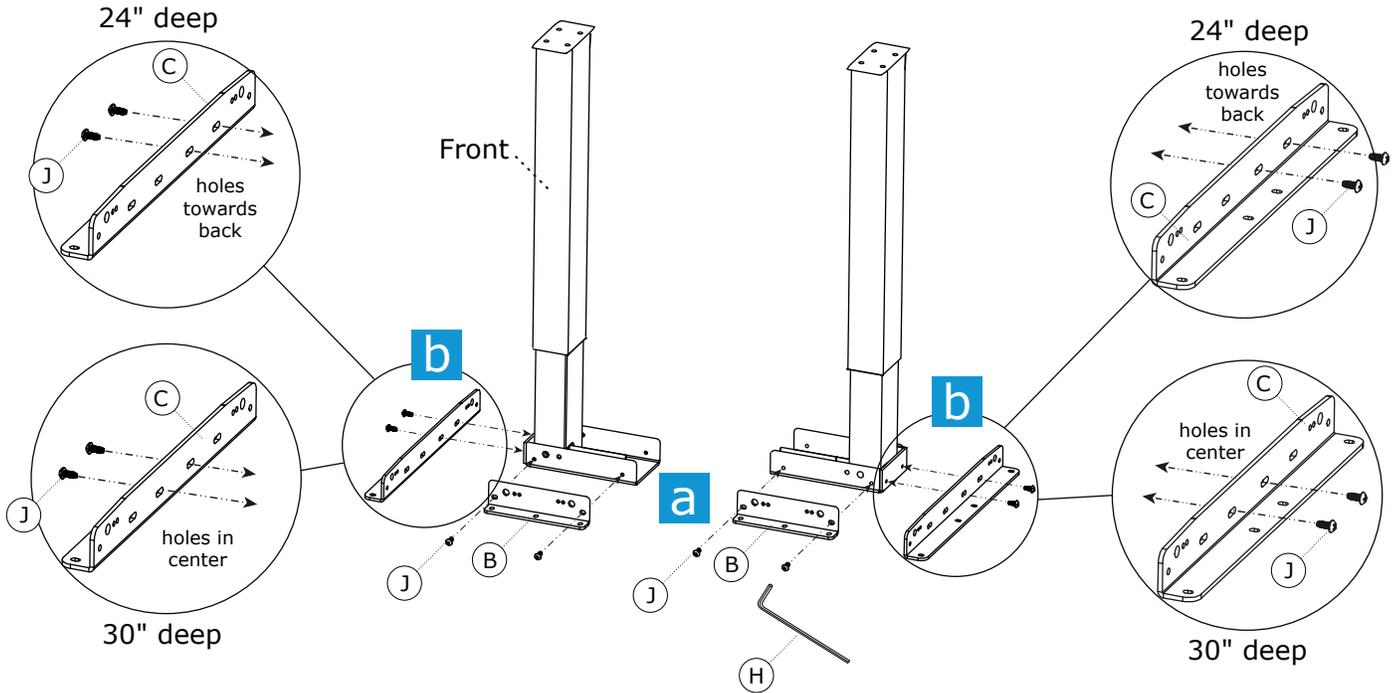
Note: Right and Left Legs are interchangeable. These instructions assume you'll use the leg from the main carton as the Right Leg, and the leg from the Second Leg carton as the Left Leg.

- a** Attach one Top Leg Bracket (D or O) to the top of each Leg (A or N) using M6 × 12 mm Button Head Screws (I).



3 Attach Short and Medium Brackets to Leg Assembly

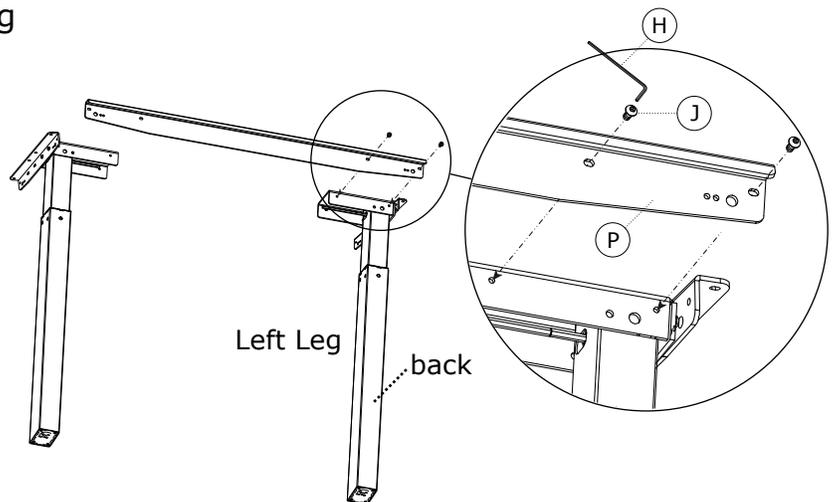
- a** Attach both Short Brackets (B) using M6 × 8 mm Button Head Screws (J). **Do not tighten screws completely - allow them to slide left and right in Bracket.**
- b** Attach Medium Brackets (C) to sides of Legs using M6 × 8 mm Button Head Screws (H). If you have a 24" deep or less worksurface, use the holes to the rear of the Bracket as shown. For deeper worksurfaces, use the center holes of the Bracket as shown. **Do not tighten screws completely - allow them to slide left and right in Bracket.**



4 Attach Long Bracket to Left Leg

- a** With legs on their sides, attach Long Bracket (P) to back of Left Leg Cap using M6 × 8 mm Button Head Screws (J). The Bracket should have the lip on top, facing away from the leg.

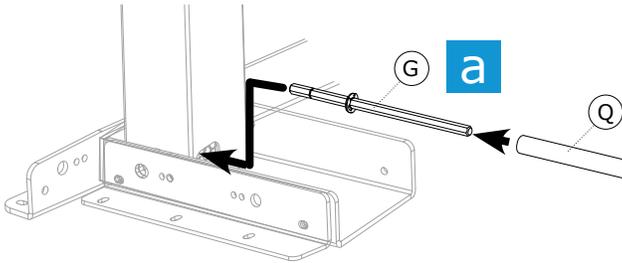
Do not tighten screws completely - allow them to slide left and right in Bracket.



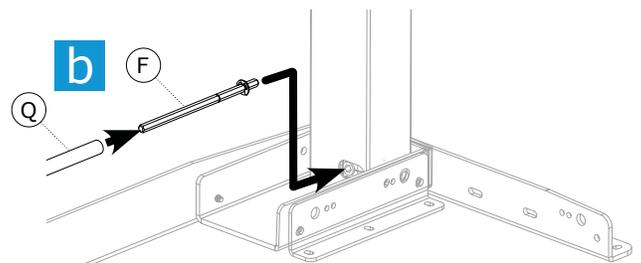
5 Attach Legs to Hex Shafts and Crank Tube

Turn Leg Assembly upside down.

- a** Right Leg: Insert short end of Deep Hex Shaft (G) into leg. Slide Crank Tube (Q) over Deep Hex Shaft.
- b** Left Leg: Insert short end of Shallow Hex Shaft (F) into leg. Slide Crank Tube (Q) over Shallow Hex Shaft.



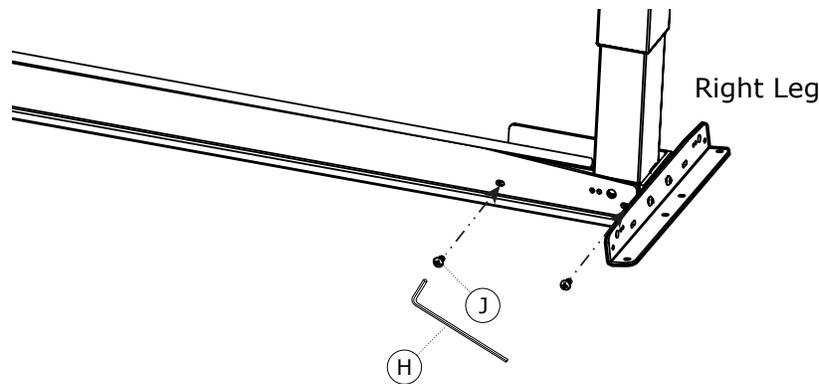
Right Leg



Left Leg

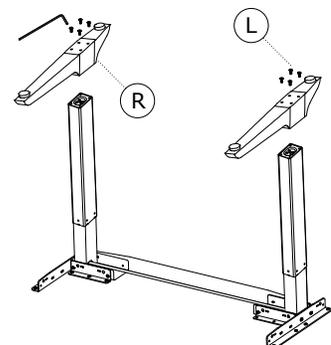
6 Secure Long Bracket

- a** Attach Long Bracket to back of right Leg Cap using M6 × 8 mm Button Head Screws (J). **Do not tighten screws completely - allow them to slide left and right in Bracket.**

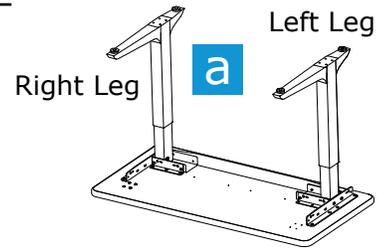


7 Attach Feet to Leg Assembly

- a** Attach Foot (R) to left leg with M6 × 16 mm Flat Head Machine Screws (L) and tighten securely. Repeat for right foot.



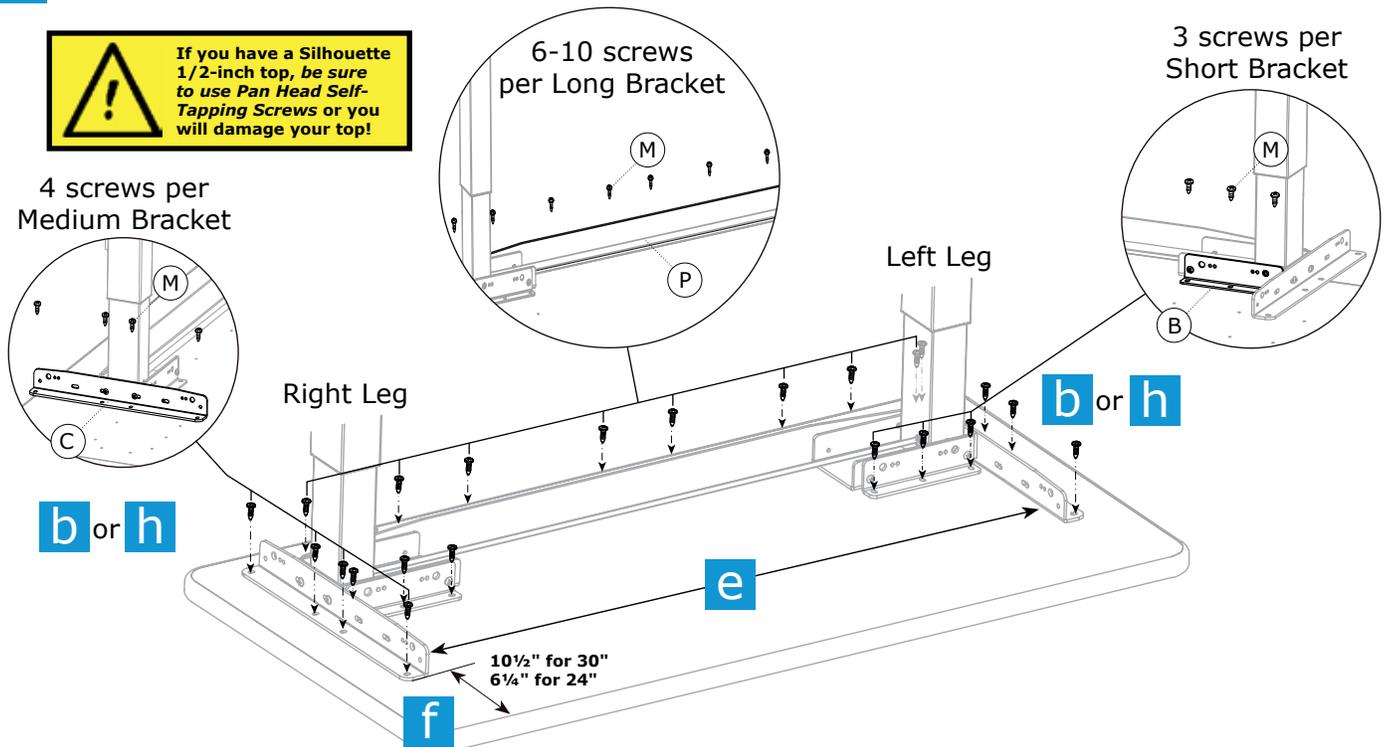
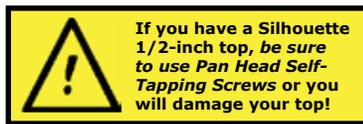
8 Attach Base to Tabletop



- a** Placement of the legs is very important. Lay out the leg assembly in the proper location. Note that the Right Leg will be on your left and vice versa when the assembly is upside down.

For Workrite Tabletops:

- b** Align Base to the pre-drilled holes in top. Install #12 × ¾" Pan Head Wood Screws (M) into the Short Brackets (B), Medium Brackets (C), and Long Bracket (P). **Do not fully tighten screws!**
- c** Tighten all of the M6 × 8 mm Button Head Screws (J) that were installed in steps 3 & 4 on the base to the brackets.
- d** Now tighten all of the #12 × ¾" Pan Head Screws (M) into the top. Go to Step **9**.



For Other Tabletops:

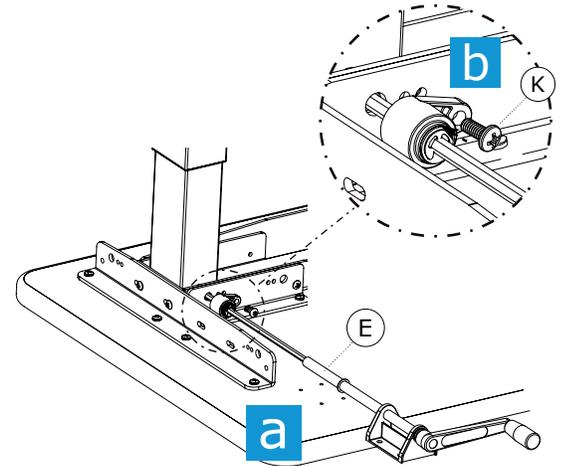
- e** Center the base assembly left to right.
- f** Measure from the front to the top to the tip of the medium brackets a distance of 6¼" for a 24" deep top or 10½" for a 30" deep top.
- g** Drill ⅛" × ¾" deep pilot holes through all of the brackets. **Take care to not drill through top!**
- h** Install #12 × ¾" Phillips Head Wood Screws (M) into the Short Brackets (B), Medium Brackets (C), and Long Bracket (P). **Do not fully tighten screws!**
- i** Tighten all of the M6 × 8 mm Button Head Screws (J) on the base to the brackets.
- j** Now tighten all of the #12 × ¾" Pan Head Screws (M) into the top.



9 Attach Front Crank Drive

The front crank drive and handle can be installed on the right or left side as required. The steps shown illustrate a right side handle installation (change to opposite side for left installation).

- a** Place the Crank Handle Assembly (E) into the Right Leg as shown.
- b** Attach with #12 × ½" Self Tapping Phillips Pan Head Screw (K) and tighten firmly.



10 Attach the Handle Mount

For Workrite Tabletops:

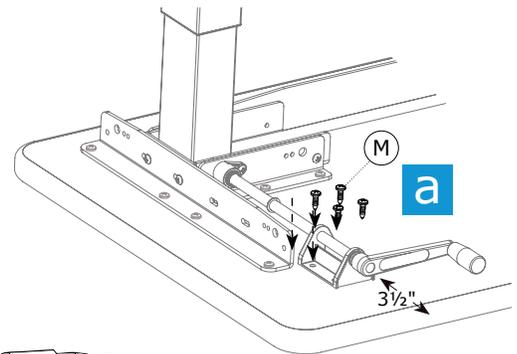
- a** Locate the pre-drill holes for the handle mount. Install four #12 × ¾" Pan Head Wood Screws (M) and tighten firmly. Go to Step [11](#).

For Other Tabletops:

Measure 3½" back from the front of top to the front of the handle mount. Be sure the handle is not at an angle. Drill ⅛" × ¾" deep pilot holes. **Take care not to drill through top!** Install four #12 × ¾" Pan Head Wood Screws (M) and tighten firmly.



If you have a Silhouette 1/2-inch top, be sure to use Pan Head Self-Tapping Screws or you will damage your top!



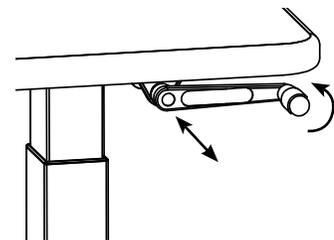
11 Confirm All Screws are Tightened and Flip Table Over

Tighten all screws in frame assembly and tighten all screws connecting frame to worksurface. Flip table over and adjust Leveling Glides if required so that table is steady and does not rock.

12 Position Crank

Pull out and turn handle to raise or lower table. Push the crank under the desktop for storage.

Note: Force required to turn the front crank handle may be slightly higher for the first few sit-to-stand cycles. This is normal operation and the force necessary will decrease after initial use.



13 Adjust Leveling Guides

If necessary, adjust leveling guides on table feet to level the worksurface.

