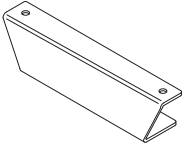
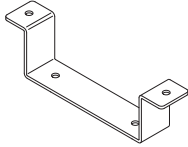









Assembly Instructions: Bench Mount Kit, BKM-1-B

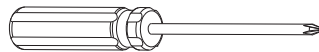
Parts Included

A Face Plate Bracket Qty: 1 	B Track Bridge Brackets Qty: 2 	C #10-32 x 3/8" Pan Head Screws Qty: 6 	D #10-32 x 5/8" Pan Head Screws Qty: 6 	E #10-32 x 3/4" Pan Head Screws Qty: 6 
		F Spacers, 1/4" Qty: 6 	G Spacers, 3/8" Qty: 6 	H #10-32 Keps Nuts Qty: 6 
		I #12 x 3/4" Wood Screws Qty: 6 		

Required, sold separately

Worksurface
Keyboard Arm

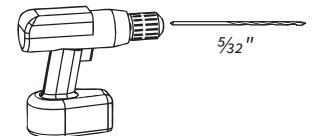
✓ Verify that you have all the hardware needed for the assembly.



Phillips-head screwdriver



3/8" driver or wrench



Drill/Driver with 5/32" drill bit

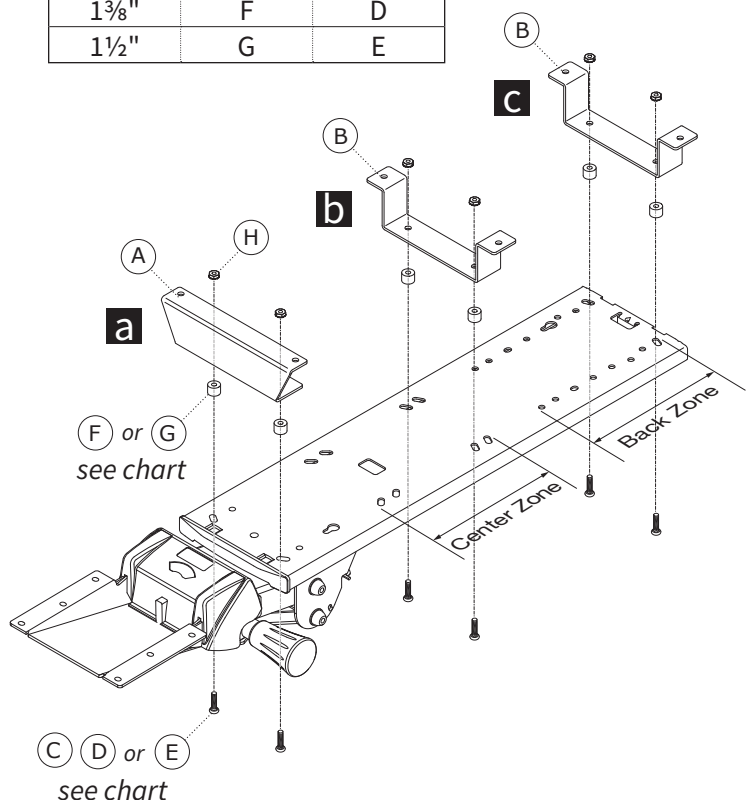
1 Attach Brackets to Keyboard Arm Track

The Bench Mount Kit can be configured in three different heights. See chart at right for hardware recommendations.

Spacing Chart

Height	Spacer	Screw
1 1/8"	None	C
1 3/8"	F	D
1 1/2"	G	E

- Attach the Face Plate Bracket using two Pan Head Screws (C, D or E). Insert through the front most holes in track from below. Use Spacers (none, F or G) as required between track and bracket. Install two Keps Nuts (H) and tighten securely.
- Attach Track Bridge Bracket to the Center Zone of Keyboard Arm Track, using two Pan Head Screws (C, D or E). Insert through the holes in the track best suited to avoid obstructions as far forward as possible. Use Spacers (none, F or G) as required between track and bracket. Install two Keps Nuts (H) and tighten securely.
- Attach Track Bridge Bracket to the Back Zone of Keyboard Arm Track, using two Pan Head Screws (C, D or E). Insert through the holes in the track best suited to avoid obstructions as far rearward as possible. Use Spacers (none, F or G) as required between track and bracket. Install two Keps Nuts (H) and tighten securely.



2 Attach Track Assembly to Worksurface

Locate appropriate area under worksurface for track. Face Plate must be placed a minimum of $\frac{1}{2}$ " in from front edge of worksurface. Mark holes on surface. Using $\frac{5}{32}$ " drill bit, drill pilot holes $\frac{3}{4}$ " deep.

Do not drill through worksurface!

Use #3 Phillips-head screwdriver to attach arm and track using six #12 $\times \frac{3}{4}$ " Wood Screws (F).

