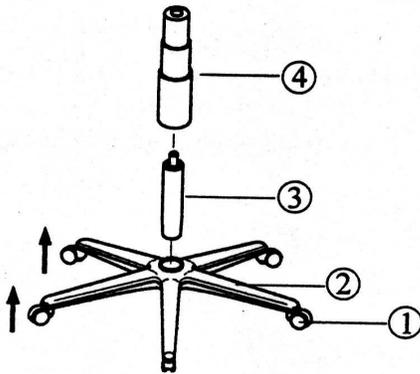


Model: BC44

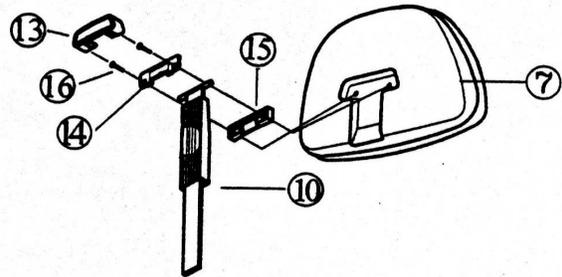
## Assembly Instructions

Remove all items from the carton. Verify all pieces before assembly.



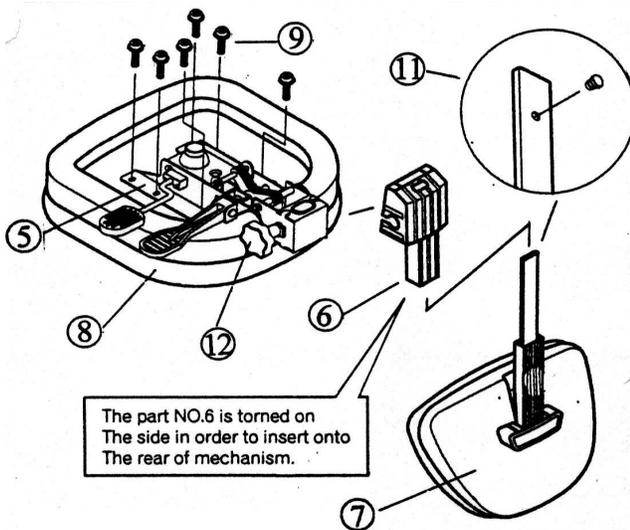
### Step 1

- 1.1 Insert casters (1) into base (2).
- 1.2 Insert cylinder (3) into base (2).
- 1.3 Slide cylinder cover (4) over cylinder (3).



### Step 2

- 2.1 Put backrest plastic plate (15), backrest post (10) backrest metal plate (14) together and mount onto backrest (7) with 2 backrest screws (16).
- 2.2 Snap backrest plastic cover (13) over the newly installed joint.



### Step 3

- 3.1 Align mechanism (5) to underside of seat (8) and secure with mechanism screws (9).
- 3.2 Install mechanism plastic bellow (6) on the rear end of mechanism (5).
- 3.4 Insert backrest post (10) with plastic cover/backrest (7) into mechanism (5).
- 3.5 Press backrest plug (11) into the hole on backrest post (10).



### Step 4

- 4.1 Place upper portion of chair onto cylinder (3).
- 4.2 Test chair function.

(revised 5/17/01)