

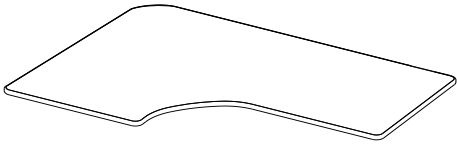


Workrite Sierra HX™ Electric

Assembly Instructions
for 3-leg Electric Workcenters

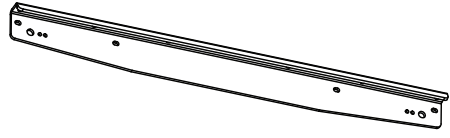
List of Parts, grouped by carton

A Top (size and shape differ for each model)
Qty: 1

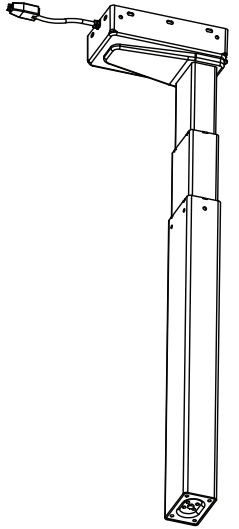


For assembly of two-piece tops, please refer to separate instructions.

B Long Brace
Qty: 2



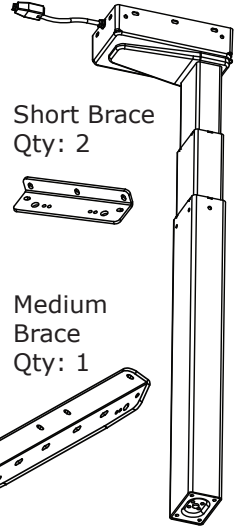
D Leg
Qty: 1



D Leg
Qty: 1

C Short Brace
Qty: 2

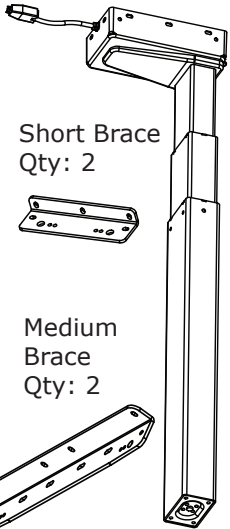
E Medium Brace
Qty: 1



D Leg
Qty: 1

C Short Brace
Qty: 2

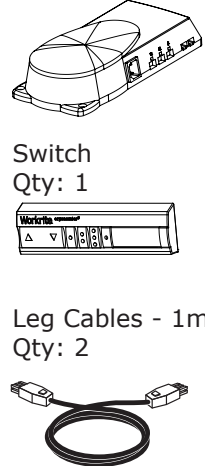
E Medium Brace
Qty: 2



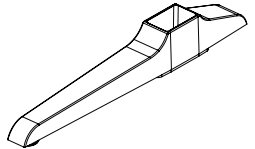
K Control Box
Qty: 1

L Switch
Qty: 1

M Leg Cables - 1m
Qty: 2



F Feet
Qty: 2



G #M6 X 12MM Button Cap Screw
Qty: 6

H #12 x 3/4" Pan Head Sheet Metal Screw
Qty: 20

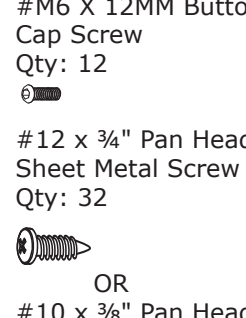


G #M6 X 12MM Button Cap Screw
Qty: 12

H #12 x 3/4" Pan Head Sheet Metal Screw
Qty: 32

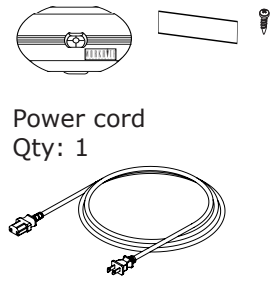
OR

#10 x 3/8" Pan Head Type 23 Screw
Qty: 36

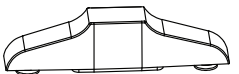


N Cable management kits
Qty: 1

O Power cord
Qty: 1




S Center Foot
Qty: 1




OR

#10 x 3/8" Pan Head Type 23 Screw
Qty: 20

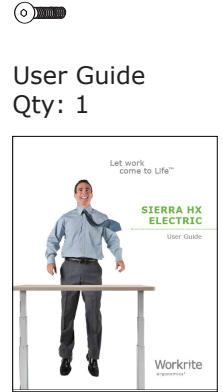


I M4 Allen Wrench
Qty: 1




P #M6 X 16MM Flat Head Cap Screw
Qty: 8

Q User Guide
Qty: 1




T Leg Cable - 2m
Qty: 1




N Cable mgmt kit
Qty: 1

P #M6 X 16MM Flat Head Cap Screw
Qty: 4



J #8 x 5/8" Pan Head Sheet Metal Screw
Qty: 2 or 0
(Not included with Silhouette Top workcenters)



Important Note

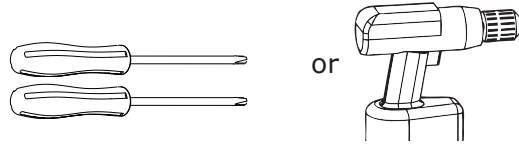
 You must complete initialization (Step 12) at the end of assembly or your table WILL NOT FUNCTION PROPERLY.

1 Verify that you have all the hardware and tools needed for the assembly


a Check your cartons against the list on page 2 to verify that you have all the parts needed.

You will also need the following tools:

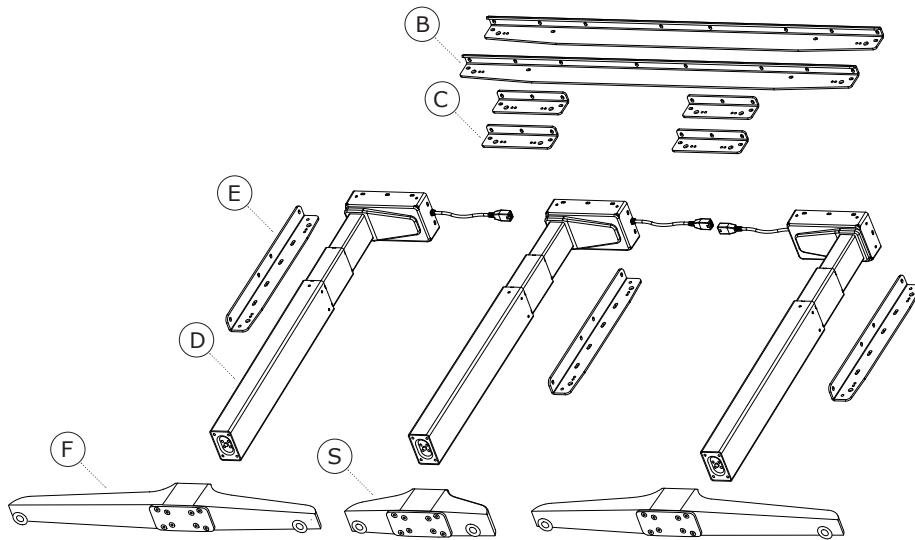
#2 tip Phillips screwdriver or drill bit
#3 tip Phillips screwdriver or drill bit



If you do not have a Workrite tabletop, you will also need a:

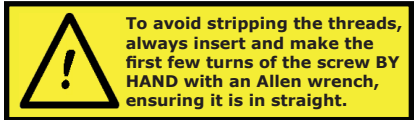
1/8" pilot drill bit  3/32" pilot drill bit 

b Lay Legs (D), Leg Braces (B, C and E), and Feet (F and S) on the floor.

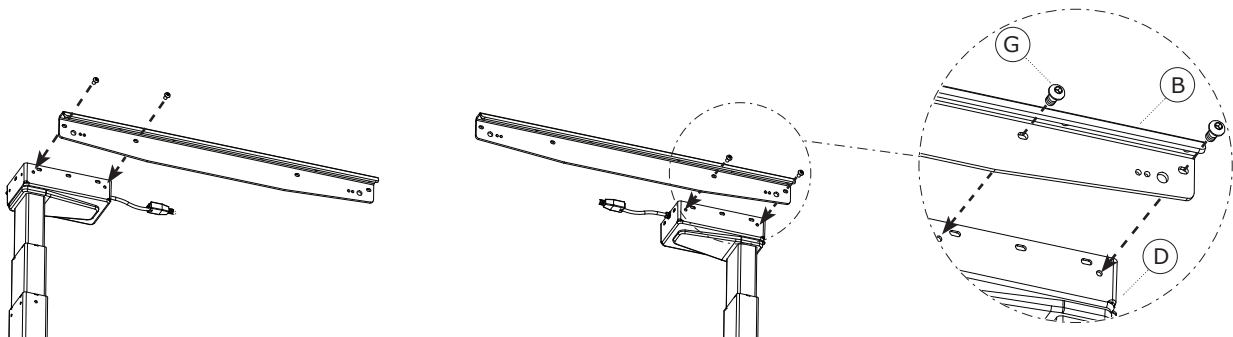


2 Attach Long Braces to Legs

If you have purchased the HX Spacer Accessory Kit, refer to instructions provided with that product. Otherwise, proceed to step a.

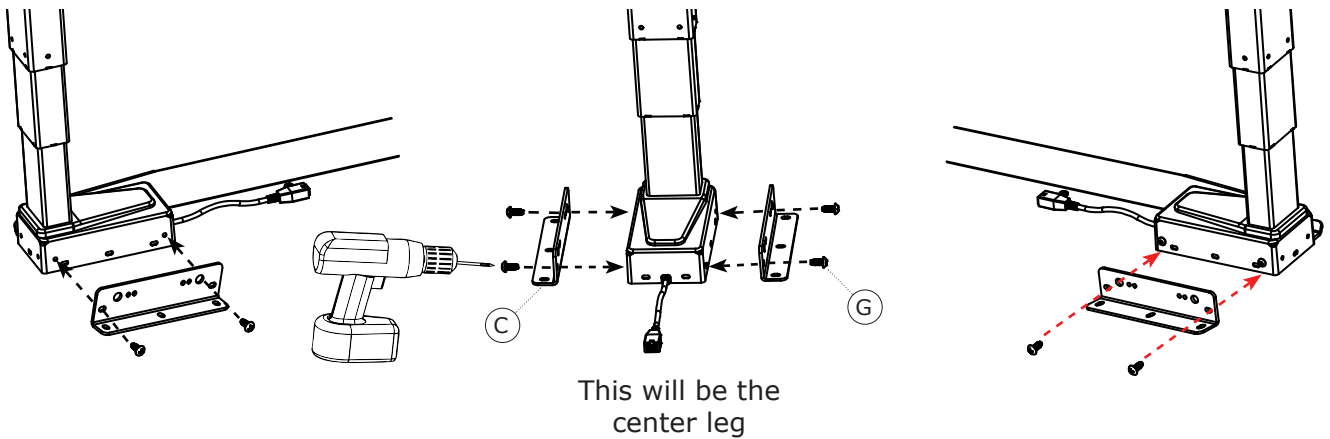


a With Legs on their sides and cords facing each other, attach 1 Long Brace (B) to top of two Legs (D) using Machine Screws (G). The Brace should have the lip on top, facing away from the leg. **Do not tighten screws completely - allow them to slide left and right in brace.**



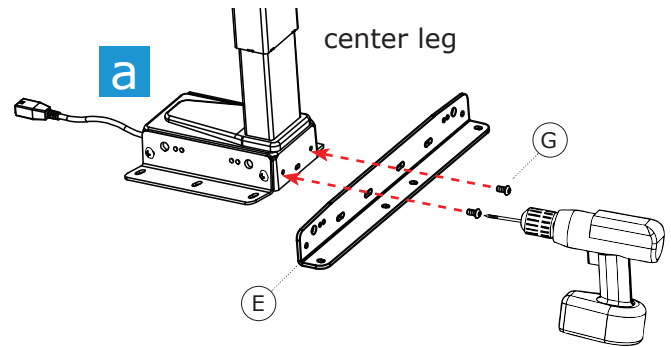
3 Attach Short Braces to Legs

Turn Leg Assembly upside down and attach all four Short Braces (C) using Machine Screws (G). **Do not tighten screws completely - allow them to slide left and right in brace.**

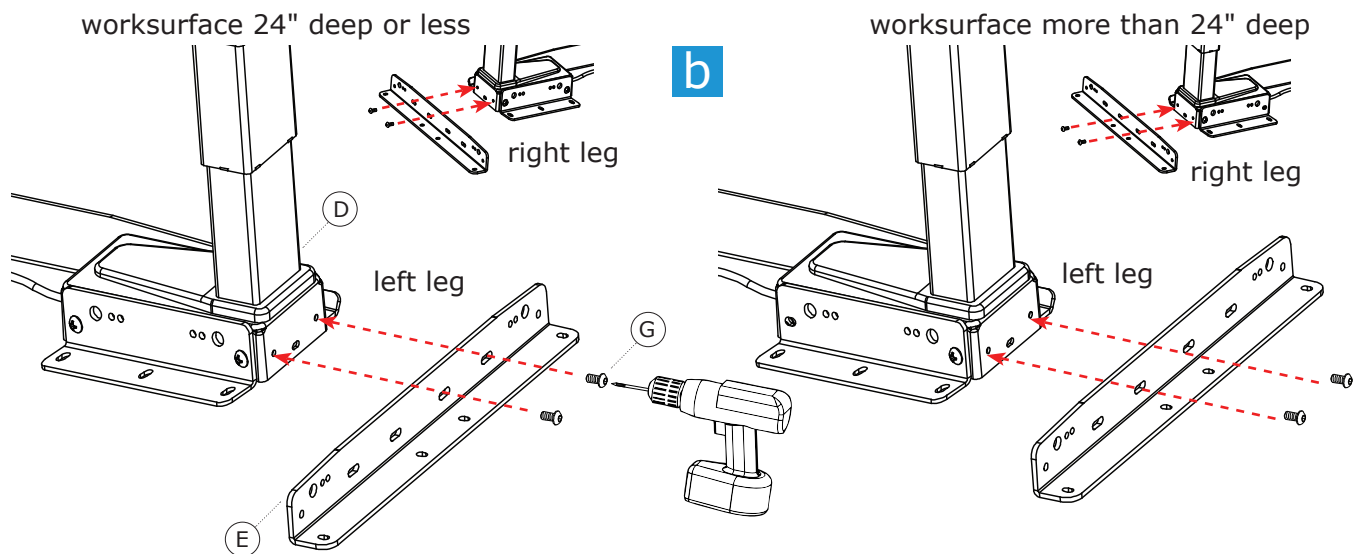


4 Attach Medium Braces to Legs

a Attach one Medium Brace (E) to back of center leg (the one with the two Short Braces attached) using Machine Screws (G). Center the Medium Brace on the back of the leg. **Do not tighten screws completely - allow them to slide left and right in brace.**

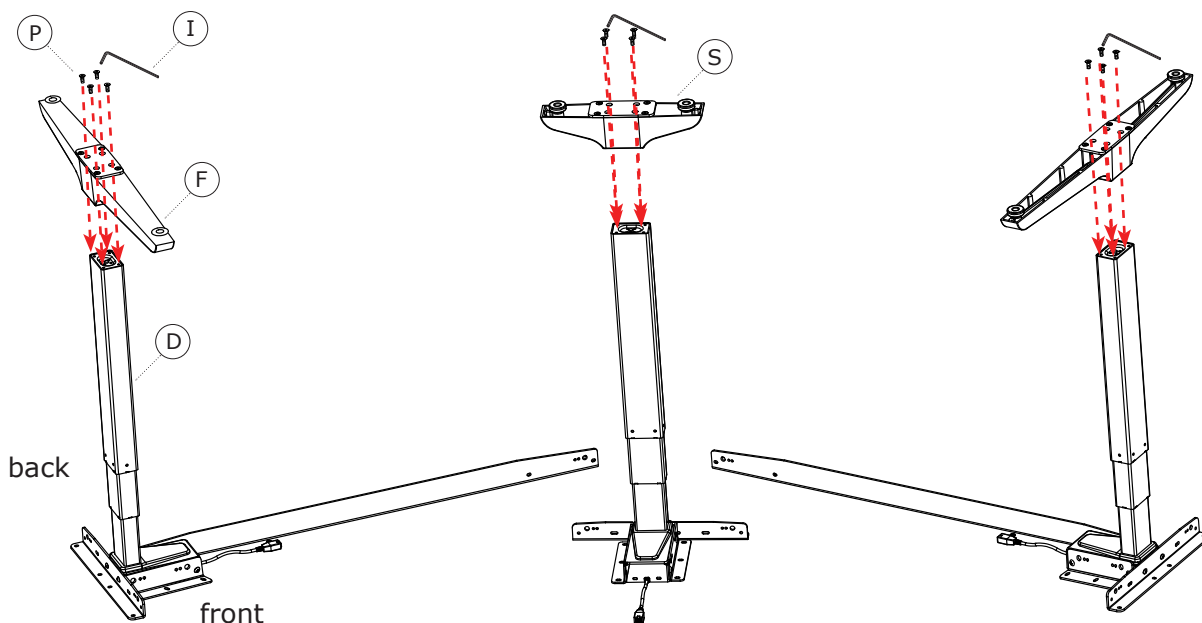


b Attach remaining Medium Braces (E) to sides of Side Legs (D). If you have a 24" deep or less worksurface, use the holes towards the back of the brace so that the brace extends out above the long part of the foot. For deeper worksurfaces, use the center holes of the brace so that it is centered on the leg. **Do not tighten screws completely - allow them to slide left and right in brace.**



5 Attach Feet to Legs

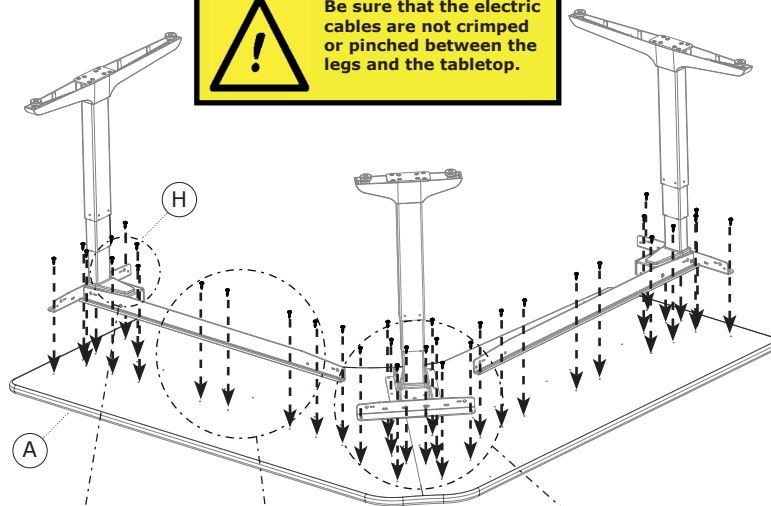
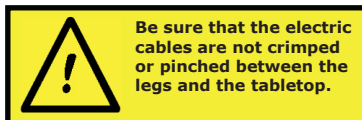
Attach Feet (F) to bottom of side legs and Center Foot (S) to bottom of center leg with Machine Screws (P), using Allen Wrench (I) and tighten securely. **Be sure the longer end of the foot goes towards the front.**



6 Attach Base to Tabletop and Tighten Screws

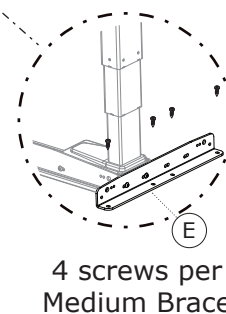
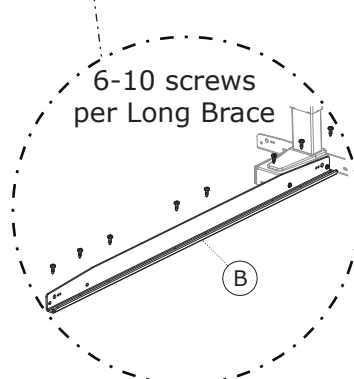
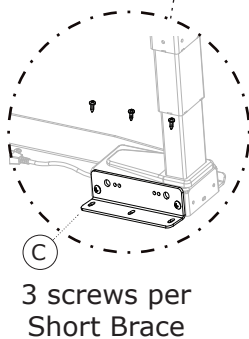
a If you have a Workrite tabletop:
Align top bracket mounting holes to pre-drilled holes in Top (A) and attach loosely using Pan Head Screws (H).

If you do not have a Workrite tabletop:
Position rear of center leg in line with Medium Braces. Side legs brackets should be one inch in from edge. Mark placement of mounting holes, then use drill bit to drill pilot holes at marked locations. **Do not drill all the way through tabletop!** Attach loosely to the base using Pan Head Screws (H).



Note that the Long Braces do NOT attach to the Center Leg.

b Tighten all screws in leg assembly, then tighten all screws connecting leg assembly to worksurface.



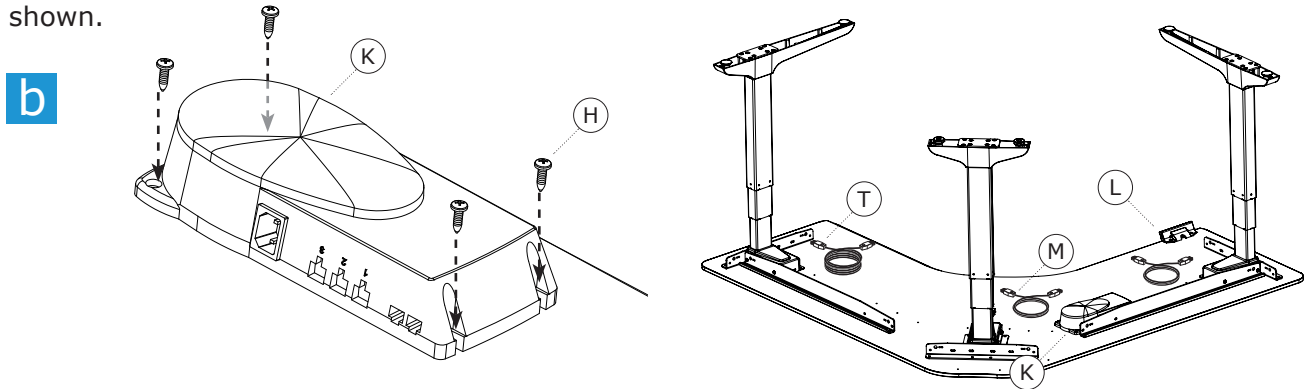
7 Attach Control Box to Tabletop

a If you have a Workrite tabletop:
Locate the four pilot holes for the Control Box and proceed to Step a.

If you do not have a Workrite tabletop:

Place Control Box (K) in position and use a pencil to mark pilot hole placement. Control Box should be placed towards rear center of tabletop. Lay out Switch (L) and Leg Cables (M and T) to be sure they all reach the Control Box. Use 2m cable (T) for leg farthest from Control Box. Remove Control Box and drill pilot holes where marked.

b With Control Box positioned over pilot holes, attach with four #12 x 3/4" Sheet Metal Screws (H) as shown.



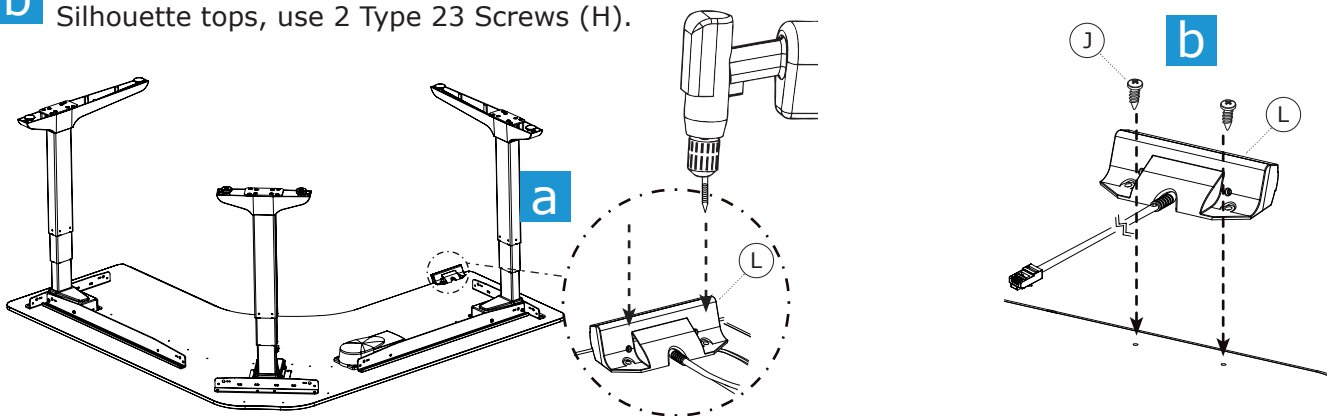
8 Attach Switch

a If you have a Workrite tabletop:
Position the switch over the pilot holes near front edge of tabletop.

If you do not have a Workrite tabletop:

For non-Workrite tabletops, align Switch (L) so that outermost edge of switch is flush with edge of tabletop. Pre-drill screw pilot holes into underside of tabletop with 3/32" drill bit. Do not drill all the way through tabletop!

b Attach Switch (L) to underside of tabletop using two smaller (#8 x 5/8") Sheet Metal Screws (J) For Silhouette tops, use 2 Type 23 Screws (H).

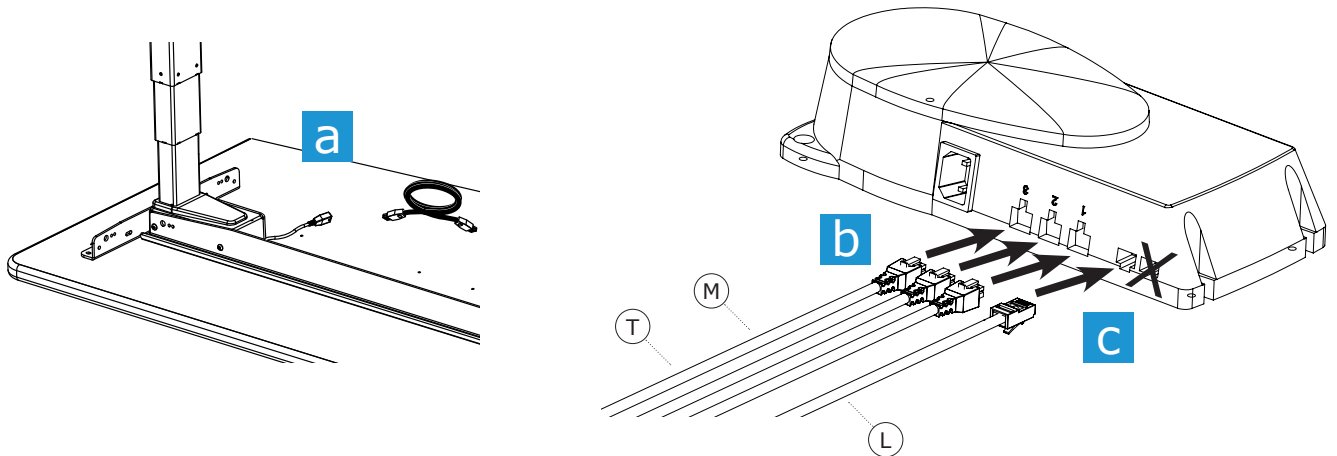


9 Attach Cable Spools and Velcro Tabs

Attach cable spools and Velcro® tabs to underside of tabletop as indicated in instructions contained within Cable Management Kit (M). If you do NOT have a Workrite tabletop, mount cable spools in a convenient location between legs and control box.

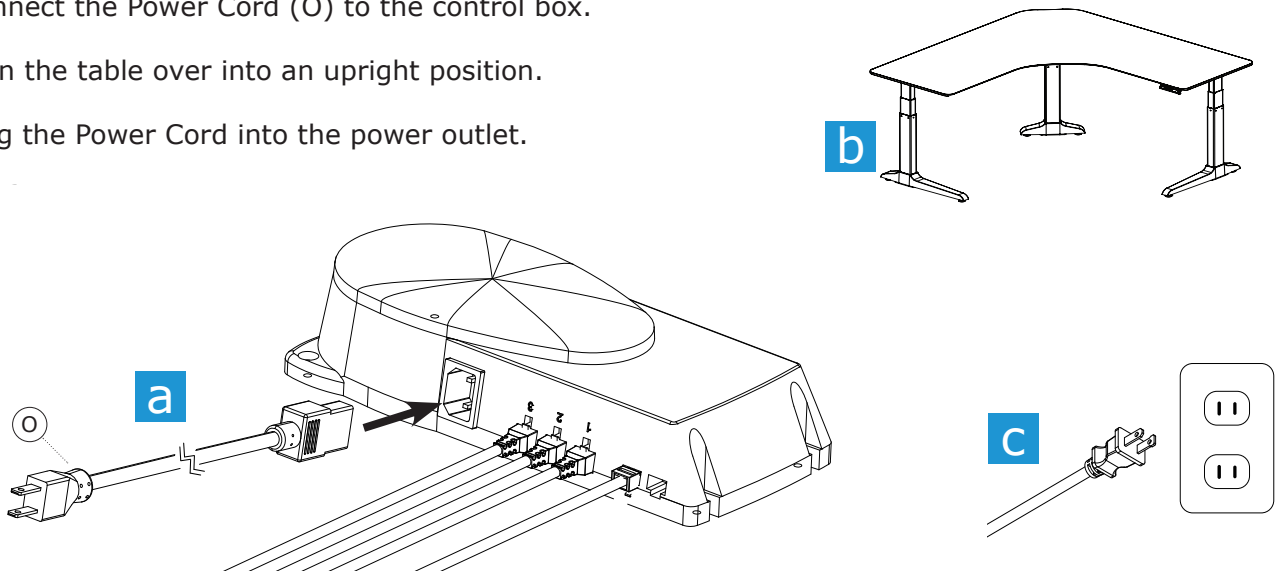
10 Connect Leg Cables to Control Box

- a Connect Leg Cables (M and T) to Legs.
- b Insert the leg cables into the terminals labeled 1, 2 and 3.
- c Insert the Switch Cable into the left of the two remaining terminals. The right terminal is not used.



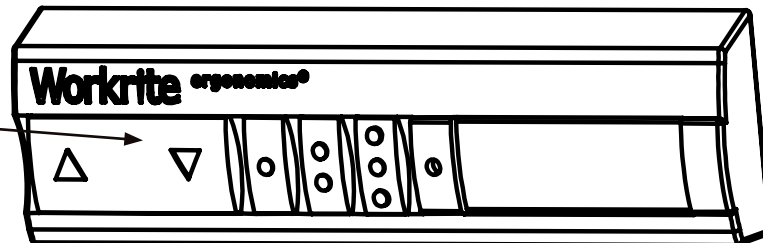
11 Connect Power to Control Box and put Workcenter upright

- a Connect the Power Cord (O) to the control box.
- b Turn the table over into an upright position.
- c Plug the Power Cord into the power outlet.



12 Initialize Legs

After all legs and the switch are connected, and the power cord has been plugged in, hold the **down** arrow on the switch until the legs will make a short motion down and then back up. This initializes and synchronizes the table legs.

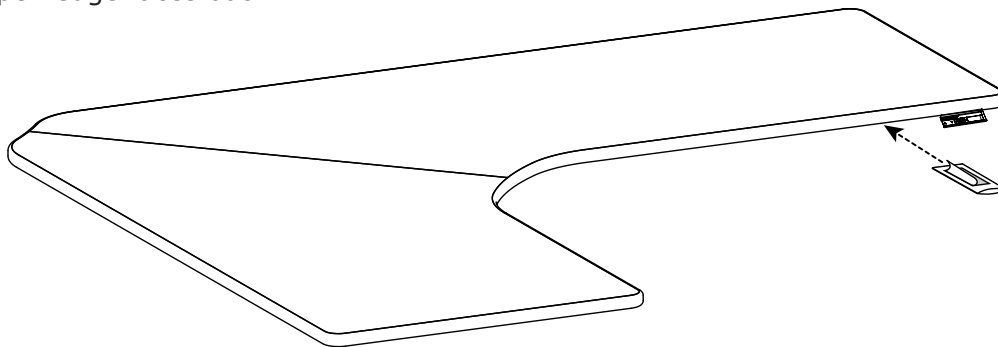


13 Adjust Leveling Guides

If necessary, adjust leveling guides on table feet to level the worksurface.

14 Install User Guide

Peel off backing and place User Guide sleeve under worksurface, adjacent to switch. Be sure that the open edge faces out.



Cleaning instructions

To clean the Sierra HX legs, apply cleaner to a soft cloth.

Suggested cleaners:

- Windex
- Formula 409

—Do NOT use solvents

—Do NOT saturate or spray cleaners directly to table base