Models: PLA 50, PLA 50-S

Installation and Assembly - Articulating Swivel Arm for 32" - 50" Plasma Screens

Maximum Load Capacity: 150 lb (68 kg)
Read instruction sheet before you start installation and assembly.

⚠️ WARNING

- Do not begin to install your Peerless product until you have read and understood the instructions and warnings contained in this Installation Sheet. If you have any questions regarding any of the instructions or warnings, please call Peerless customer care at 1-800-729-0307.
- This product should only be installed by a qualified professional.
- Make sure that the supporting surface will safely support the combined load of the equipment and all attached hardware and components.
- Never exceed the Maximum Load Capacity of 150 lb (68 kg).
- Do not attach directly to a metal stud wall. Use of a triple stud WSP wall plate is required for attachment to metal studs (contact customer care). Metal stud installation is not UL evaluated.
- If mounting to wood wall studs, make sure that mounting screws are anchored into the center of the studs. Use of an “edge to edge” stud finder is highly recommended.
- Always use an assistant or mechanical lifting equipment to safely lift and position equipment.
- Tighten screws and nuts firmly, but do not overtighten. Overtightening can damage the items, greatly reducing their holding power.

**IMPORTANT!** Certain types of walls require additional mounting hardware...

<table>
<thead>
<tr>
<th>WALL CONSTRUCTION</th>
<th>ADDITIONAL HARDWARE REQUIRED</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wood Stud, Wood Beam</td>
<td>none</td>
</tr>
<tr>
<td>Concrete</td>
<td>none</td>
</tr>
<tr>
<td>Metal stud</td>
<td>WSP716, WSP716-S, WSP724, or WSP724-S</td>
</tr>
<tr>
<td>Other or unsure?</td>
<td>Contact Customer Care</td>
</tr>
</tbody>
</table>

**IMPORTANT!** Turn to the appropriate page for your wall installation.

**Installations:**
- To Wood Stud Walls .......................................................... page 4
- To Concrete Walls .......................................................... page 5

**Tools Needed for Assembly**
- stud finder ("edge to edge" stud finder is recommended)
- drill
- 3/16” drill bit for wood studs
- 5/16” masonry drill bit for concrete
- 7/16” socket wrench with extension (recommended) for wood screws
- 10 mm socket wrench for concrete anchors
- level
- phillips screwdriver

**Accessories**
- External Wall Plate (WSP716, WSP716-S, WSP724, WSP724-S)  
  (Metal Stud not evaluated by UL)
## Parts List

Before you start make sure all parts listed are included with your product.

<table>
<thead>
<tr>
<th>DESCRIPTION</th>
<th>QTY.</th>
<th>MODEL PLA 50 PART #</th>
<th>MODEL PLA 50-S PART #</th>
</tr>
</thead>
<tbody>
<tr>
<td>A wall plate</td>
<td>1</td>
<td>201-1095</td>
<td>201-4095</td>
</tr>
<tr>
<td>B tilt-roll assembly</td>
<td>1</td>
<td>201-1093</td>
<td>201-4093</td>
</tr>
<tr>
<td>C arm assembly</td>
<td>1</td>
<td>201-1094</td>
<td>201-4094</td>
</tr>
<tr>
<td>D wall support arm axle</td>
<td>1</td>
<td>201-1041</td>
<td>201-1041</td>
</tr>
<tr>
<td>E vinyl trim</td>
<td>3</td>
<td>600-1012</td>
<td>600-1012</td>
</tr>
<tr>
<td>F M10 x 1.5 x 15 mm screw bolt</td>
<td>8</td>
<td>520-9262</td>
<td>520-9262</td>
</tr>
<tr>
<td>G .505 x .75 x .062&quot; nylon washer</td>
<td>1</td>
<td>540-1074</td>
<td>540-1074</td>
</tr>
<tr>
<td>H tilt adjustment knob</td>
<td>1</td>
<td>560-0108</td>
<td>560-0108</td>
</tr>
<tr>
<td>I carriage bolt 3/8&quot;-16 x 3.25&quot;</td>
<td>1</td>
<td>520-1315</td>
<td>520-1315</td>
</tr>
<tr>
<td>J 1.525 x 2 x .062&quot; delrin washer</td>
<td>2</td>
<td>540-1070</td>
<td>540-1070</td>
</tr>
<tr>
<td>K #8-32 x .375&quot; socket head cap screw</td>
<td>1</td>
<td>520-1210</td>
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<tr>
<td>L plastic finishing cap</td>
<td>8</td>
<td>590-1123</td>
<td>590-1123</td>
</tr>
<tr>
<td>M holding pin</td>
<td>1</td>
<td>580-1166</td>
<td>580-1166</td>
</tr>
<tr>
<td>N retainer plug</td>
<td>1</td>
<td>590-1007</td>
<td>590-1007</td>
</tr>
<tr>
<td>O 5/16 x 3&quot; wood screw</td>
<td>6</td>
<td>520-1243</td>
<td>520-1243</td>
</tr>
<tr>
<td>P .250 x 1 x .068&quot; washer</td>
<td>6</td>
<td>540-1063</td>
<td>540-1063</td>
</tr>
<tr>
<td>Q 9/64&quot; allen wrench</td>
<td>1</td>
<td>560-9728</td>
<td>560-9728</td>
</tr>
<tr>
<td>R cable management clips</td>
<td>4</td>
<td>590-1166</td>
<td>590-1166</td>
</tr>
<tr>
<td>S cable tie</td>
<td>4</td>
<td>590-1168</td>
<td>590-1168</td>
</tr>
<tr>
<td>T 36&quot; polyester mesh sleeve</td>
<td>1</td>
<td>600-1015</td>
<td>600-1015</td>
</tr>
<tr>
<td>U 6 mm allen wrench</td>
<td>1</td>
<td>560-9716</td>
<td>560-9716</td>
</tr>
<tr>
<td>W anchor</td>
<td>6</td>
<td>590-1025</td>
<td>590-1025</td>
</tr>
</tbody>
</table>

Some parts may appear slightly different than illustrated.
Installation to Wood Stud Wall

**WARNING**

- Installer must verify that the supporting surface will safely support the combined load of the equipment and all attached hardware and components.
- Tighten wood screws so that wall plate is firmly attached, but do not overtighten. Overtightening can damage the screws, greatly reducing their holding power.
- Never tighten in excess of 80 in. • lb (9 N.M.).
- Do not attach directly to a metal stud wall. Use of a triple stud WSP wall plate is required for attachment to metal studs (contact customer care). Metal stud installation is not UL evaluated.
- Make sure that mounting screws are anchored into the center of the stud. The use of an "edge to edge" stud finder is highly recommended.
- Hardware provided is for attachment of mount through standard thickness drywall or plaster into wood studs. Installers are responsible to provide hardware for other types of mounting situations.
- Never exceed the Maximum Load Capacity of 150 lb (68 kg).

1 Wall plate (A) can be mounted to two studs that are 16” apart. Use a stud finder to locate the edges of the studs. Use of an edge-to-edge stud finder is highly recommended. Based on their edges, draw a vertical line down each stud’s center. Place wall plate on wall as a template. The top mounting slots should be located 3.9” below the desired screen center. Level plate, and mark the center of the four mounting holes. Make sure that the mounting holes are on the stud centerlines. Drill six 3/16” (5 mm) dia. holes 3” (76 mm) deep. Make sure that the wall plate is level, secure it using six 5/16 x 3” wood screws (O) and washers (P).

*Skip to step 2 on page 6.*

**WARNING**

- Never mount this product to metal studs without the required accessory.
Always attach concrete expansion anchors directly to load-bearing concrete.

Never attach concrete expansion anchors to concrete covered with plaster, drywall, or other finishing material.

**WARNING**
• Concrete must be 2000 psi density minimum. Lighter density concrete may not hold concrete anchor.
• Make sure that the supporting surface will safely support the combined load of the equipment and all attached hardware and components.
• Never exceed the Maximum Load Capacity of 150 lb (68 kg).

1 **IMPORTANT!** Concrete must be 2000 psi density minimum.

Use wall plate (A), making sure that it is level, as a template to mark six holes. The top mounting slots should be located 3.9" below the desired screen center. Use the masonry bit to drill six 5/16" (8 mm) dia. holes to a minimum depth of 3" (76.2 mm). Insert anchors (W) in holes flush with wall as shown (right). Place wall plate (A) over anchors (W) and secure with 5/16 x 3" wood screws (O) and washers (P).

**WARNING**
• Tighten concrete anchor bolt firmly, but do not overtighten. Overtightening can damage the bolt, greatly reducing its holding power.
• Never tighten in excess of 80 in • lb (9 N.M.).

**WARNING**
• Always attach concrete expansion anchors directly to load-bearing concrete.
• Never attach concrete expansion anchors to concrete covered with plaster, drywall, or other finishing material.

CUTAWAY VIEW

INCORRECT

CORRECT
Snap four cable management clips (R) into top or bottom of arm assembly (C) as shown. Cable ties (S) are used with clips for cord management.

3-1 Slide one mesh sleeve (T) over each cable. Use cable ties (S) to tighten mesh sleeves to cables.

Note: There are five mounting positions. The center position is shown (right). Slide washer (J) over wall support arm axle (D). Next, insert plastic cap (N) into axle. Then, insert holding pin (M) into axle. See detail 1.

2-1 Place arm assembly (C) with washer (J) into wall plate (A). Insert axle assembly shown in detail 1 through wall plate (A), arm assembly (C), and washer (J). Lock axle in place by aligning holding pin (M) with notches shown in detail 2.

2-2 Insert socket cap screw (K) into hole at bottom of wall support arm axle (D) as shown in detail 3. Tighten screw using 9/64” allen wrench (Q).

Note: Fit of axle (D) into wall plate (A) and arm assembly (C) will be tight. Gently tap into place with a hammer if necessary.

If you are uncertain that product is properly installed, call customer care.

WARNING

• If you are uncertain that product is properly installed, call customer care.
Attach two pieces of vinyl trim (E) to wall plate (A). Next, attach one piece of vinyl trim to bottom of swivel box on arm assembly (C).

Insert one finishing cap (L) into each unused hole of wall plate (A).

Note: Refer to adapter bracket instruction sheet for attachment of adapter bracket to plasma before proceeding with step 5. If your adapter bracket has an aluminum race attached to it, remove before proceeding and discard race. It is not used with this product.

Insert and tape carriage bolt (I) into top hole of tilt-roll assembly (B). Attach tilt-roll assembly to adapter bracket with four M10 socket screws (F). Tighten screws using 6 mm allen wrench (U).

Note: Adapter bracket (sold separately) will vary in size and style.

CAUTION

- Do not overtighten screws! Overtightening may hinder roll option.
Insert two M10 screws (F) into swivel box on arm assembly (C) as shown. Leave approx. 1/4" of exposed thread.

6-1 Hook tilt-roll assembly (B) onto M10 screws (F). Insert carriage bolt (I) into slot of swivel box as shown in figure 6.1. Install nylon washer (G) and tilt adjustment knob (H).

6-2 Install remaining two M10 screws (F) as shown in figure 6.2. HAND TIGHTEN all four M10 screws to allow for tilt adjustment. Remove tape from carriage bolt (I). For tilt adjustment, push back on the top of plasma to relieve pressure on knob. Adjust tilt to desired position and tighten tilt adjustment knob (H), then securely tighten all four M10 screws (F) using 6 mm allen wrench (U).

**WARNING**
- Use an assistant or mechanical lifting equipment to safely lift and position the plasma TV.

**CAUTION**
- After tilt is adjusted, all fasteners must be tightened. Failure to do so will result in damage to the mount.
Depending on the specific size & weight of the plasma, articulating swing arm may be angled at different positions, causing plasma to appear to lean sideways at different articulating positions. Tilt-roll assembly (B) allows plasma to be manually adjusted, so plasma can be horizontal at all positions. To adjust, gently rotate plasma by hand to desired position.

7-1 If it is too difficult to adjust roll of plasma, loosen screws shown in figure 7.1 using a phillips screwdriver.

**IMPORTANT!** Do not loosen or tighten screws more than 1/8 turn.