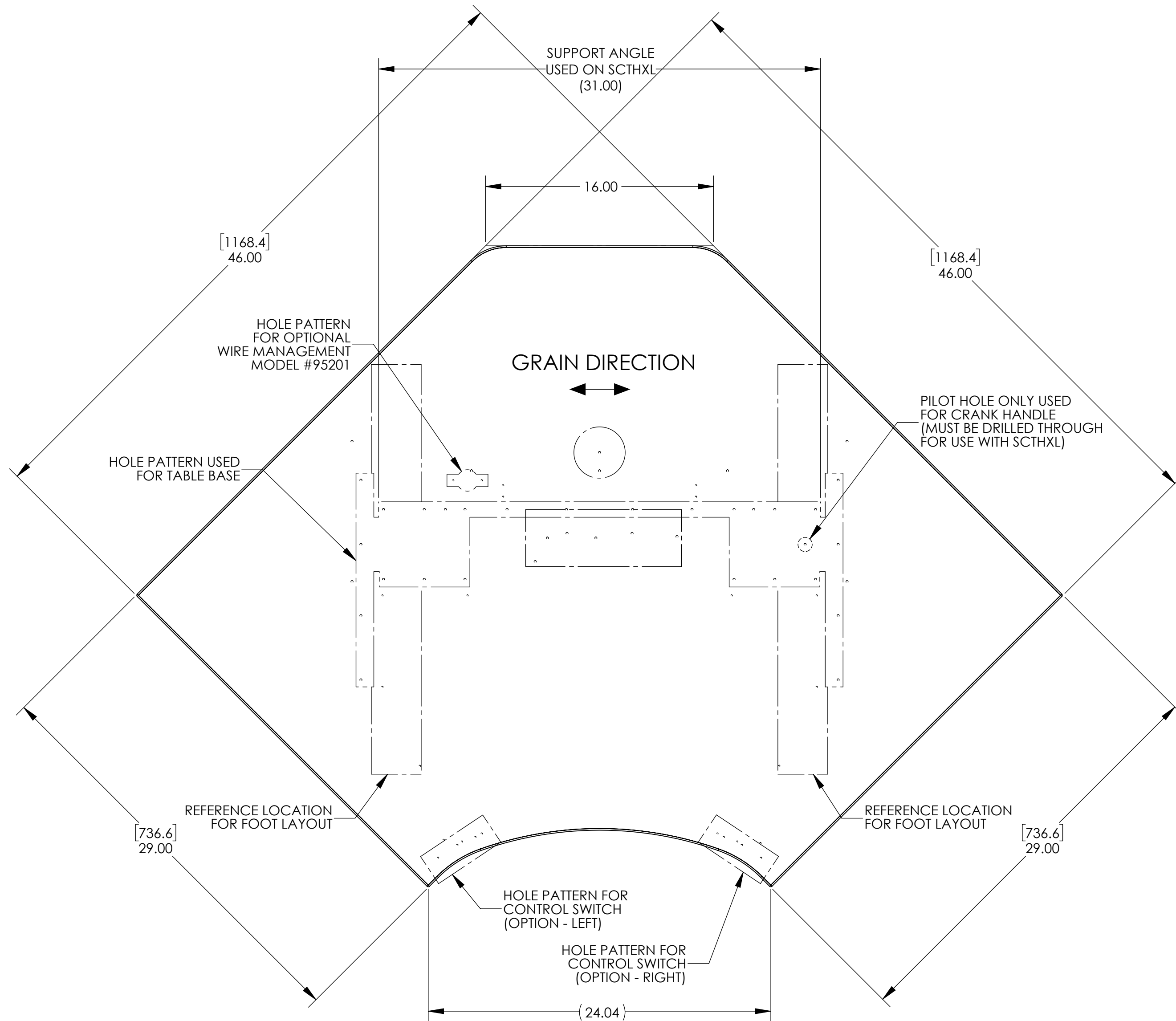


NOTES, UNLESS OTHERWISE SPECIFIED:

- WORKSURFACE DIMENSIONS ARE BASED ON STANDARD WORKRITE TOPS WITH 3mm (.118 INCH) EDGE-BANDING.
- WORKSURFACE: 1.181 ±.015" THICK BALANCED PANEL CONSTRUCTION WITH PHENOLIC BACKER AND VERTICAL GRADE DECORATIVE LAMINATE SURFACE FOR ALL STANDARD LAMINATES.
- FOR "PINCH POINT" CLEARANCE TABLE TOP SIZING IS NOMINAL, WIDTH OF TABLE TOP IS REDUCED BY 2" AND DEPTH IS REDUCED BY 1".
- SOLD AS "TOP-ONLY", IT IS CUSTOMERS RESPONSIBILITY TO CHOOSE AN APPROPRIATE TABLE BASE AND ATTACH IN BALANCED FASHION.
- USE WITH FRAME SETS:
 - SEHX30-48-X
 - SCTHXL42-S (SILVER ONLY)
 - ES3E30-48-X

| REV | ZONE | ECO | DESCRIPTION | DATE | APPROVED |
|-----|------|------|--|------------|------------------|
| A | / | / | RELEASED FOR PRODUCTION | 8/19/2014 | D DEAN |
| B | / | 2085 | CHNG'D INSIDE RADIUS / CAM FILE | 2/18/2015 | D DEAN |
| C | / | 2104 | UPDATED FOR ESSENTIA & EXPANDABLE SUPPORT ANGLES | 10/12/2015 | CDARWIN |
| D | / | 2210 | UPDATED FOR CURRENT HOLE FRAME-SET PATTERNS | 4/16/2018 | D.D., E.G., B.M. |



TOP-DOWN VIEW, FOR SE, SCTHXL & ES BASES

NOTE; THIS VIEW SHOWN IN TRANSPARENCY FOR HOLE REFERENCE HOLES ARE ON UNDERSIDE OF TABLE TOP

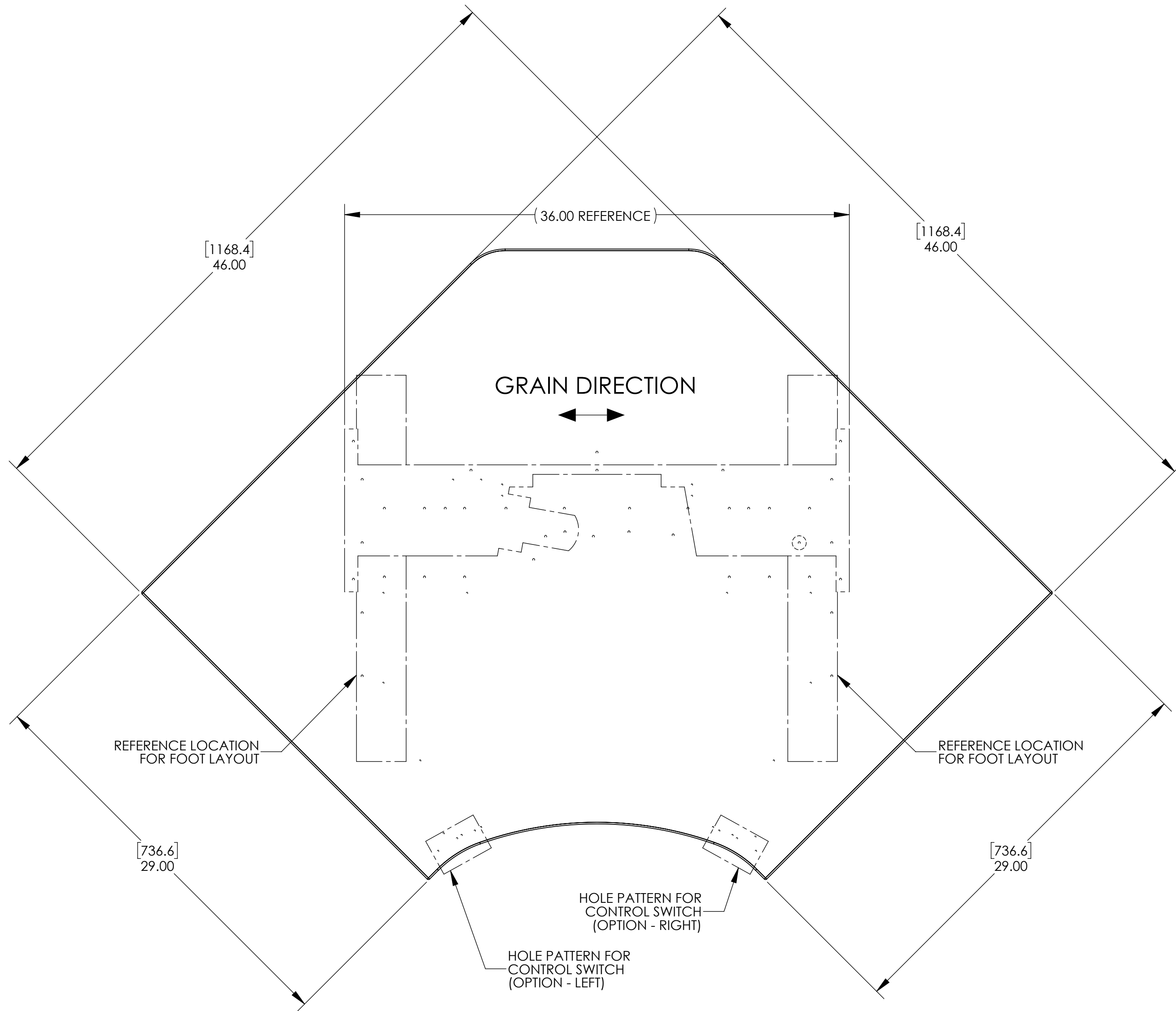
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| | | | |
|---|----------|-----------------|----------|
| REMOVE ALL BURRS AND SHARP EDGES | | NAME | DATE |
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES | | DRAWN D DEAN | 08/19/14 |
| INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5-1994 | | ENGINEER D DEAN | 08/19/14 |
| TOLERANCES ARE: | | THIRD ANGLE | |
| DECIMAL | ANGULAR | | |
| .XX ± .12 | X ± 1° | MATERIAL | VARIOUS |
| .XXX ± .060 | .X ± .5° | FINISH | VARIOUS |

| | | | |
|---|------------|--|--|
| Workrite ergonomics | | Petaluma CA, 94954 USA www.workriteergo.com | |
| TITLE: WORKSURFACE, SMALL EQUAL-CORNER 46" X 46" X 29", 3mm EDGE-BAND | | | |
| SIZE | DWG. NO. | REV | |
| c | T464629-B3 | D | |
| SCALE: 1:6 | | DO NOT SCALE DRAWING SHEET 1 OF 3 | |

NOTES, UNLESS OTHERWISE SPECIFIED:

1. WORKSURFACE DIMENSIONS ARE BASED ON STANDARD WORKRITE TOPS WITH 3mm (.118 INCH) EDGE-BANDING.
2. WORKSURFACE; 1.181 ± .015" THICK BALANCED PANEL CONSTRUCTION WITH PHENOLIC BACKER AND VERTICAL GRADE DECORATIVE LAMINATE SURFACE FOR ALL STANDARD LAMINATES.
3. FOR "PINCH POINT" CLEARANCE TABLE TOP SIZING IS NOMINAL, WIDTH OF TABLE TOP IS REDUCED BY 2" AND DEPTH IS REDUCED BY 1".
4. SOLD AS "TOP-ONLY", IT IS CUSTOMERS RESPONSIBILITY TO CHOOSE AN APPROPRIATE TABLE BASE AND ATTACH IN BALANCED FASHION.
5. USE WITH FRAME SET:
 - RISE-2E-3044-30-X



TOP-DOWN VIEW, FOR RISE BASE

NOTE; THIS VIEW SHOWN IN TRANSPARENCY FOR HOLE REFERENCE
HOLES ARE ON UNDERSIDE OF TABLE TOP

MANUFACTURING DRAWING

Workrite ergonomics Petaluma CA, 94954 USA
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| | | |
|----------------------|-------------------------------|-----------------|
| SIZE c | DWG. NO. T464629-B3 | REV D |
| SCALE: 1:6 | | SHEET 2 OF 3 |
| DO NOT SCALE DRAWING | | |