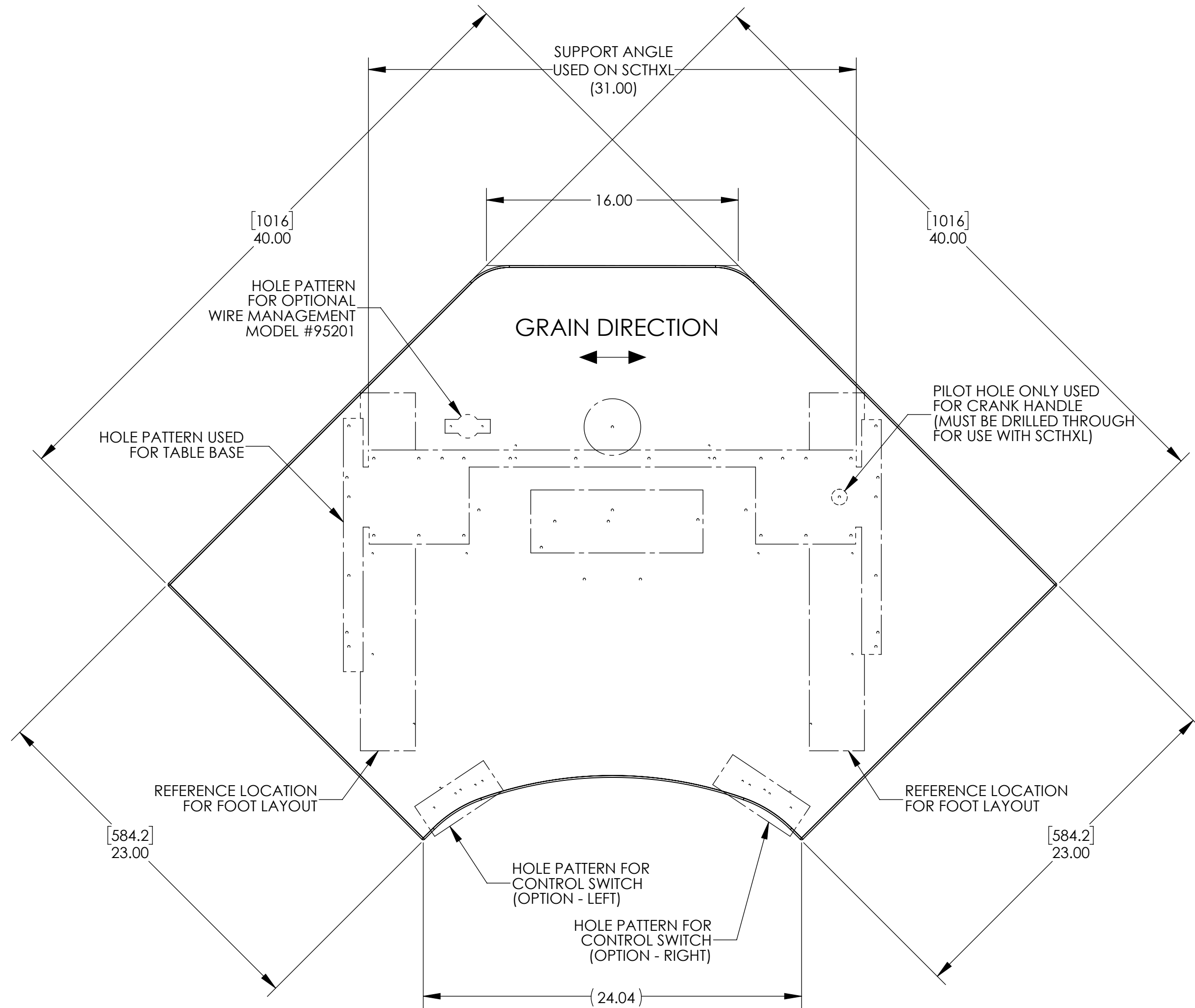


NOTES, UNLESS OTHERWISE SPECIFIED:

- WORKSURFACE DIMENSIONS ARE BASED ON STANDARD WORKRITE TOPS WITH 3mm (.118 INCH) EDGE-BANDING.
- WORKSURFACE: 1.181 ±.015" THICK BALANCED PANEL CONSTRUCTION WITH PHENOLIC BACKER AND VERTICAL GRADE DECORATIVE LAMINATE SURFACE FOR ALL STANDARD LAMINATES.
- FOR "PINCH POINT" CLEARANCE TABLE TOP SIZING IS NOMINAL, WIDTH OF TABLE TOP IS REDUCED BY 2" AND DEPTH IS REDUCED BY 1".
- SOLD AS "TOP-ONLY", IT IS CUSTOMERS RESPONSIBILITY TO CHOOSE AN APPROPRIATE TABLE BASE AND ATTACH IN BALANCED FASHION.
- USE WITH FRAME SETS:
 - SEHX30-48-X
 - SCTHXL42-S (SILVER ONLY)
 - ES3E30-48-X

REV	ZONE	ECO	DESCRIPTION	DATE	APPROVED
A	/	/	RELEASED FOR PRODUCTION	8/19/2014	D DEAN
B	/	2085	CHNG'D INSIDE RADIUS / CAM FILE	2/18/2015	D DEAN
C	/	2104	UPDATED FOR ESSENTIA & EXPANDABLE SUPPORT ANGLES	10/12/2015	CDARWIN
D	/	2210	UPDATED FOR CURRENT HOLE FRAME-SET PATTERNS	4/16/2018	D.D., E.G., B.M.



TOP-DOWN VIEW, FOR SE, SCTHXL & ES BASES

NOTE: THIS VIEW SHOWN IN TRANSPARENCY FOR HOLE REFERENCE HOLES ARE ON UNDERSIDE OF TABLE TOP

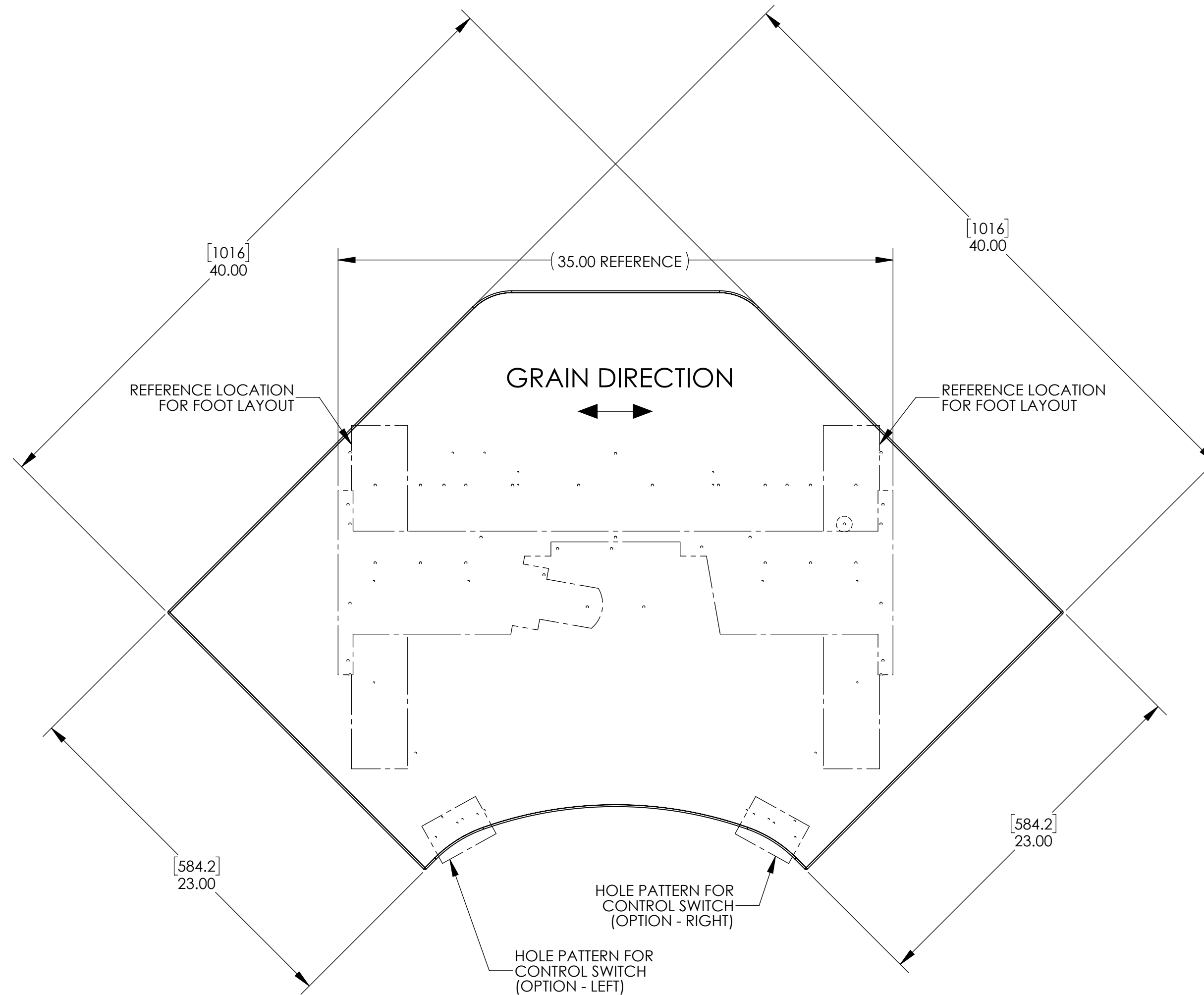
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REMOVE ALL BURRS AND SHARP EDGES		NAME	DATE
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES		DRAWN	D DEAN
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5-1994		ENGINEER	D DEAN
TOLERANCES ARE:		THIRD ANGLE	
DECIMAL	ANGULAR		
.XX ± .12	X ± 1°	MATERIAL	VARIOUS
.XXX ± .060	.X ± .5°	FINISH	VARIOUS

Workrite ergonomics		Petaluma CA, 94954 USA www.workriteergo.com	
TITLE: WORKSURFACE, SMALL EQUAL-CORNER 40" X 40" X 23", 3mm EDGE-BAND			
SIZE	DWG. NO.	REV	
c	T404023-B3	D	
SCALE: 1:6		DO NOT SCALE DRAWING	
SHEET 1 OF 3			

NOTES, UNLESS OTHERWISE SPECIFIED:

1. WORKSURFACE DIMENSIONS ARE BASED ON STANDARD WORKRITE TOPS WITH 3mm (.118 INCH) EDGE-BANDING.
2. WORKSURFACE; 1.181 ± .015" THICK BALANCED PANEL CONSTRUCTION WITH PHENOLIC BACKER AND VERTICAL GRADE DECORATIVE LAMINATE SURFACE FOR ALL STANDARD LAMINATES.
3. FOR "PINCH POINT" CLEARANCE TABLE TOP SIZING IS NOMINAL, WIDTH OF TABLE TOP IS REDUCED BY 2" AND DEPTH IS REDUCED BY 1".
4. SOLD AS "TOP-ONLY", IT IS CUSTOMERS RESPONSIBILITY TO CHOOSE AN APPROPRIATE TABLE BASE AND ATTACH IN BALANCED FASHION.
5. USE WITH FRAME SET:
 - RISE-2E-3044-24-X



TOP-DOWN VIEW, FOR RISE BASE

NOTE; THIS VIEW SHOWN IN TRANSPARENCY FOR HOLE REFERENCE HOLES ARE ON UNDERSIDE OF TABLE TOP

MANUFACTURING DRAWING

Workrite ergonomics Petaluma CA, 94954 USA
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SIZE c	DWG. NO. T404023-B3	REV D
SCALE: 1:6		SHEET 2 OF 3

DO NOT SCALE DRAWING