DATE APPROVED REV ZONE ECO **DESCRIPTION** NOTES, UNLESS OTHERWISE SPECIFIED: RELEASED FOR PRODUCTION 8/19/2014 D DEAN Α В CHNG'D INSIDE RADIUS / CAM FILE WORKSURFACE DIMENSIONS ARE BASED ON STANDARD WORKRITE TOPS WITH 3mm (.118 INCH) EDGE-BANDING. 2085 2/18/2015 D DEAN С 2104 UPDATED FOR ESSENTIA & EXPANDABLE SUPPORT ANGLES 10/12/2015 CDARWIN WORKSURFACE; 1.181 ±.015" THICK BALANCED PANEL CONSTRUCTION WITH PHENOLIC BACKER AND VERTICAL GRADE DECORATIVE D 2210 UPDATED FOR CURRENT HOLE FRAME-SET PATTERNS 4/16/2018 D.D., E.G., B.M. LAMINATE SURFACE FOR ALL STANDARD LAMINATES. FOR "PINCH POINT" CLEARANCE TABLE TOP SIZING IS NOMINAL, WIDTH OF TABLE TOP IS REDUCED BY 2" AND DEPTH IS REDUCED BY 1". SOLD AS "TOP-ONLY", IT IS CUSTOMERS RESPONSIBILITY TO CHOOSE AN APPROPRIATE TABLE BASE AND ATTACH IN BALANCED FASHION. USE WITH FRAME SETS: SEHX30-48-X SCTHXL42-S (SILVER ONLY) SUPPORT ANGLE ES3E30-48-X USED ON SCTHXI (31.00)16.00 [1168.4] 46.00 1168.4 46.00 **HOLE PATTERN** FOR OPTIONAL WIRE MANAGEMENT **GRAIN DIRECTION** MODEL #95201 PILOT HOLE ONLY USED FOR CRANK HANDLE (MUST BE DRILLED THROUGH FOR USE WITH SCTHXL) HOLE PATTERN USED FOR TABLE BASE REFERENCE LOCATION REFERENCE LOCATION FOR FOOT LAYOUT FOR FOOT LAYOUT 736.6 ້ 29.00 29.00 HOLE PATTERN FOR CONTROL SWITCH (OPTION - LEFT) HOLE PATTERN FOR CONTROL SWITCH (OPTION - RIGHT) ( 24.04 ) **TOP-DOWN VIEW, FOR SE, SCTHXL & ES BASES** NOTE; THIS VIEW SHOWN IN TRANSPARENCY FOR HOLE REFERENCE HOLES ARE ON UNDERSIDE OF TABLE TOP Workrite REMOVE ALL BURRS AND SHARP EDGES DATE NAME Petaluma CA, 94954 USA UNLESS OTHERWISE SPECIFIED: 08/19/14 D DEAN DRAWN www.workriteergo.com DIMENSIONS ARE IN INCHES ergonomics ENGINEER | D DEAN 08/19/14 INTERPRET DIMENSIONS WORKSURFACE, SMALL EQUAL-CORNER AND TOLERANCES PER PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF THIRD 46" X 46" X 29", 3mm EDGE-BAND ASME Y14.5-1994 **ANGLE TOLERANCES ARE:** SIZE DWG. NO. WORKRITE ERGONOMICS. ANY
REPRODUCTION IN PART OR AS A WHOLE

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REPRODUCTION IN PART OR AS A WHOLE T464629-B3 ANGULAR X ± 1° C MATERIAL VARIOUS WITHOUT THE WRITTEN PERMISSION OF WORKRITE ERGONOMICS IS PROHIBITED. .XXX ± .12 .X ± .5° **VARIOUS** SCALE: 1:6 DO NOT SCALE DRAWING | SHEET 1 OF 3 FINISH

NOTES, UNLESS OTHERWISE SPECIFIED: 1. WORKSURFACE DIMENSIONS ARE BASED ON STANDARD WORKRITE TOPS WITH 3mm (.118 INCH) EDGE-BANDING. WORKSURFACE; 1.181 ± .015" THICK BALANCED PANEL CONSTRUCTION WITH PHENOLIC BACKER AND VERTICAL GRADE DECORATIVE LAMINATE SURFACE FOR ALL STANDARD LAMINATES. FOR "PINCH POINT" CLEARANCE TABLE TOP SIZING IS NOMINAL, WIDTH OF TABLE TOP IS REDUCED BY 2" AND DEPTH IS REDUCED BY 1". SOLD AS "TOP-ONLY", IT IS CUSTOMERS RESPONSIBILITY TO CHOOSE AN APPROPRIATE TABLE BASE AND ATTACH IN BALANCED FASHION. 5. USE WITH FRAME SET: RISE-2E-3044-30-X (36.00 REFERENCE) 1168.4 46.00 [1168.4] 46.00 GRAIN DIRECTION REFERENCE LOCATION FOR FOOT LAYOUT \_REFERENCE LOCATION FOR FOOT LAYOUT [736.6] 29.00 736.6 29.00 HOLE PATTERN FOR CONTROL SWITCH (OPTION - RIGHT) HOLE PATTERN FOR -CONTROL SWITCH (OPTION - LEFT) TOP-DOWN VIEW, FOR RISE BASE
NOTE; THIS VIEW SHOWN IN TRANSPARENCY FOR HOLE REFERENCE
HOLES ARE ON UNDERSIDE OF TABLE TOP MANUFACTURING DRAWING Workrite Petaluma CA, 94954 USA www.workriteergo.com PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS ergonomics
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WORKRITE ERGONOMICS IS PROHIBITED. T464629-B3 C SCALE: 1:6 DO NOT SCALE DRAWING | SHEET 2 OF 3