# Freedom Arm® Dual
FDM-PC-S02/FDM-PC-G02
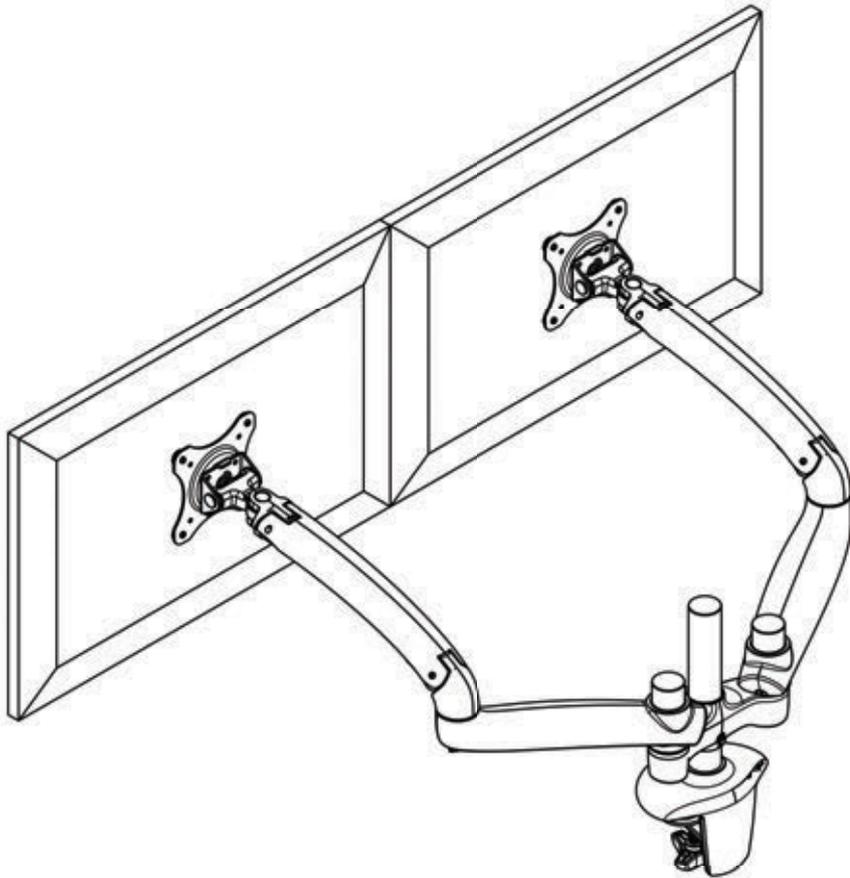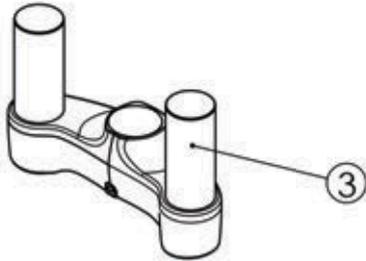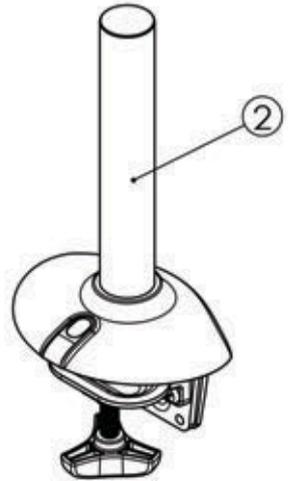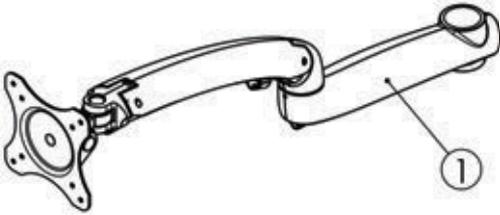
Part No.	Part No. Qty.	Description	Part Qty.
1	1	Arm Set	2
2	1	Desk Clamp Base	1
3	1	Arm Connection Set	1

| Part No.	Part No. Qty.	Description	Part Qty.	
M-A	4	M4 x 15mm Philips Screw	2	
M-B	4	M4 x 30mm Philips Screw		
M-C	4	M5 x 15mm Philips Screw	2	
M-D	4	M5 x 30mm Philips Screw		
M-E	4	5mm Spacer	2	
M-F	4	10mm Spacer		
P-A	1	2.5mm Allen Wrench	1	
P-B	1	3mm Allen Wrench		
P-C	1	Adjustable Wrench		
P-F	3	M6 x 5mm Socket Set Screw	1	
P-G	3	Adjustable Arm Sleeve		
P-E	1	Arm Support Block	1	
P-D	1	M5 x 5mm Socket Set Screw		
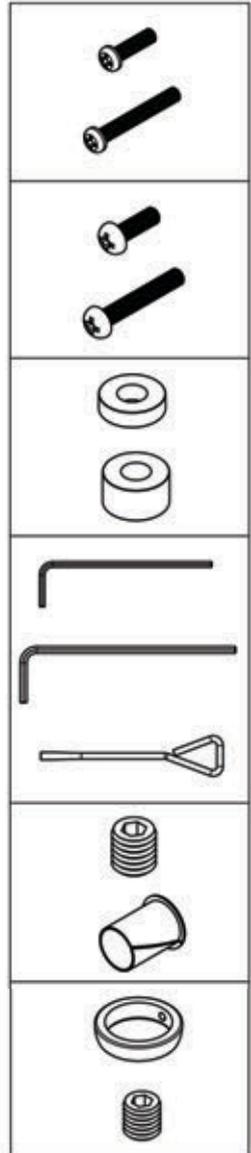
Step 1 : Use M-A, M-B, M-C, OR M-D screws for the arm set, and use M-E 5mm or M-F 10mm spacers between the arm set and the monitor. (Due to the depth of the VESA hole may be various, please select the suitable spacers and screws).

Monitor VESA holes

Part No. M-A, M-B, M-C, or M-D
(Selective based on the monitor holes)

①

Part No. M-E or M-F
(Selective based on the monitor holes)

Monitor
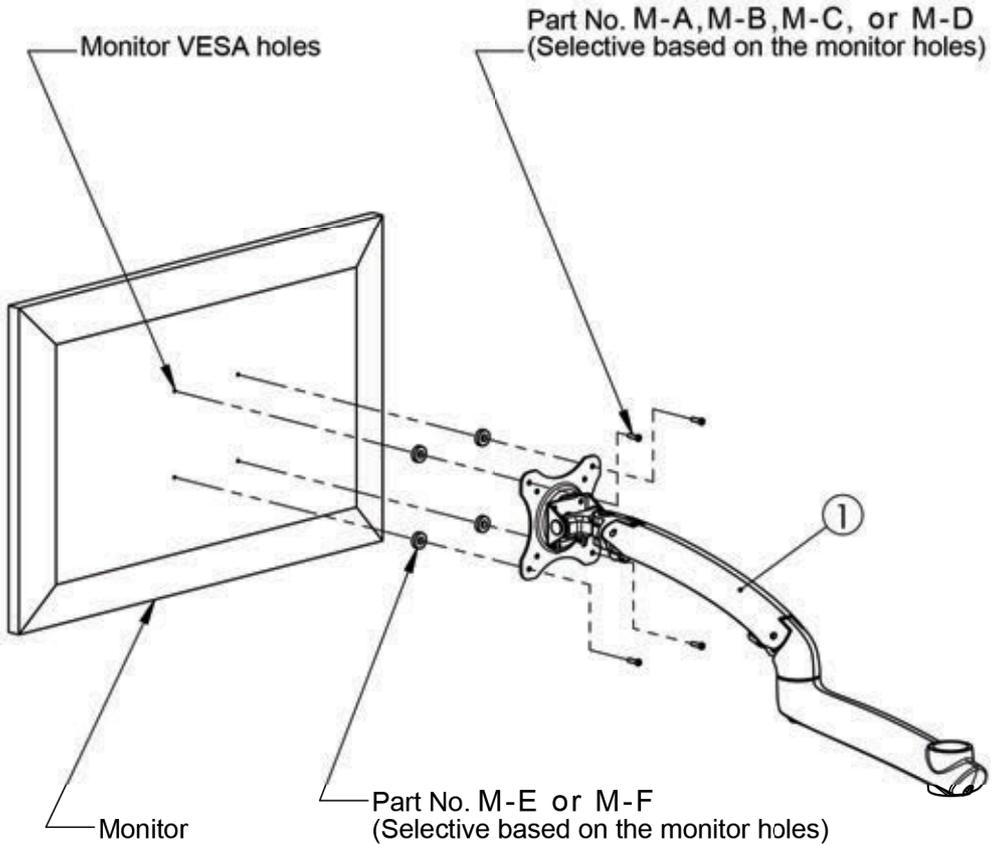
Step 2 : Fasten the desk clamp base on the edge of the desk.

Step 3: Insert P-E block into the desk clamp base,
and fasten the block in the suitable position by P-D screw.

Desk

② ② P-D P-E P-A
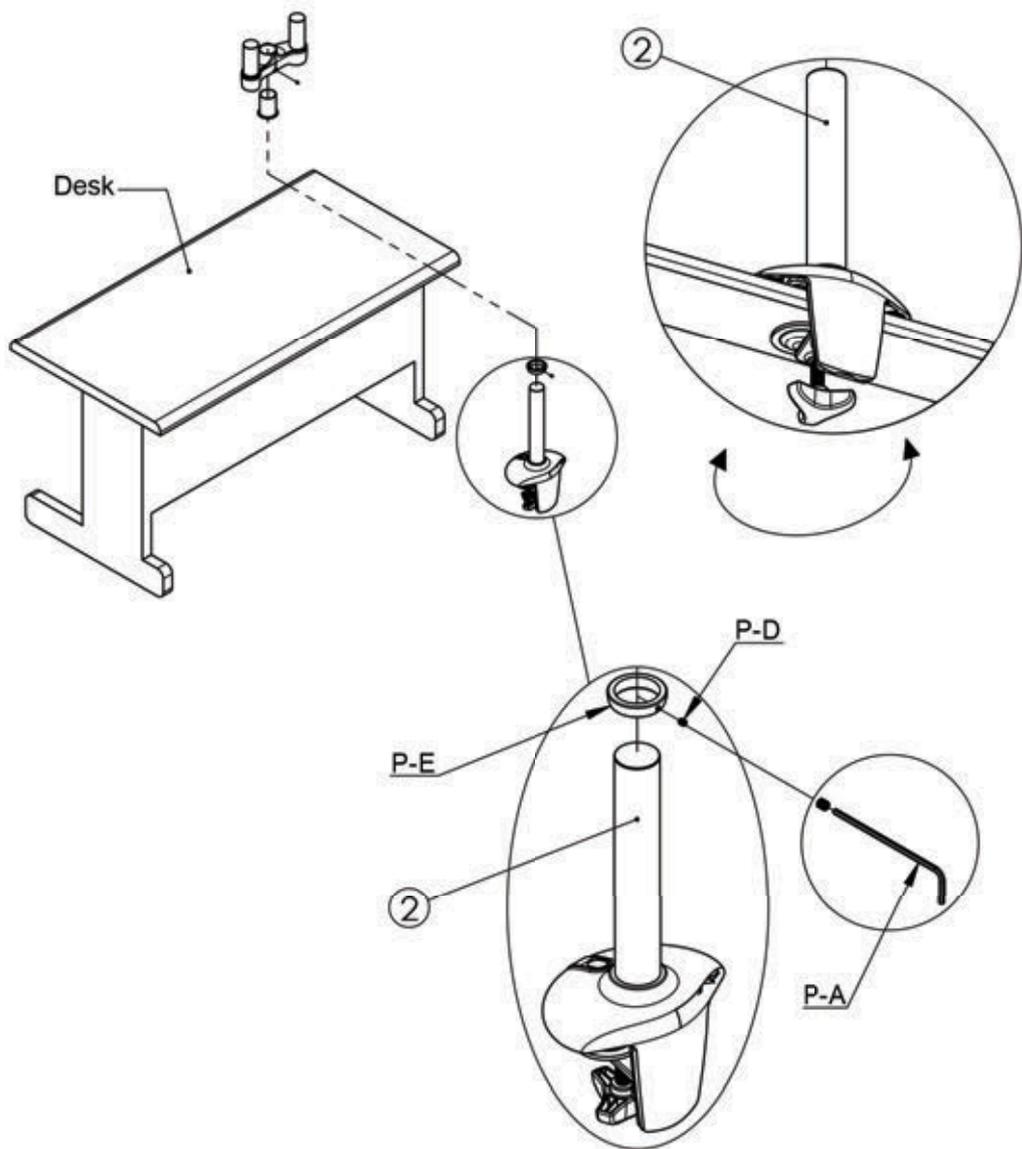
Step 4 : Install P-G sleeve into the hole of the arm connection set.
(Note the sleeve gap location).

Step 5: Inset the arm connection set into the desk clamp base,
and tighten the arm set by P-F screw.

③

P-F

P-B

P-G

The gap should be on the
opposite side to P-G clip.

②

When assembling the arm connection set,
make its curve toward the front.
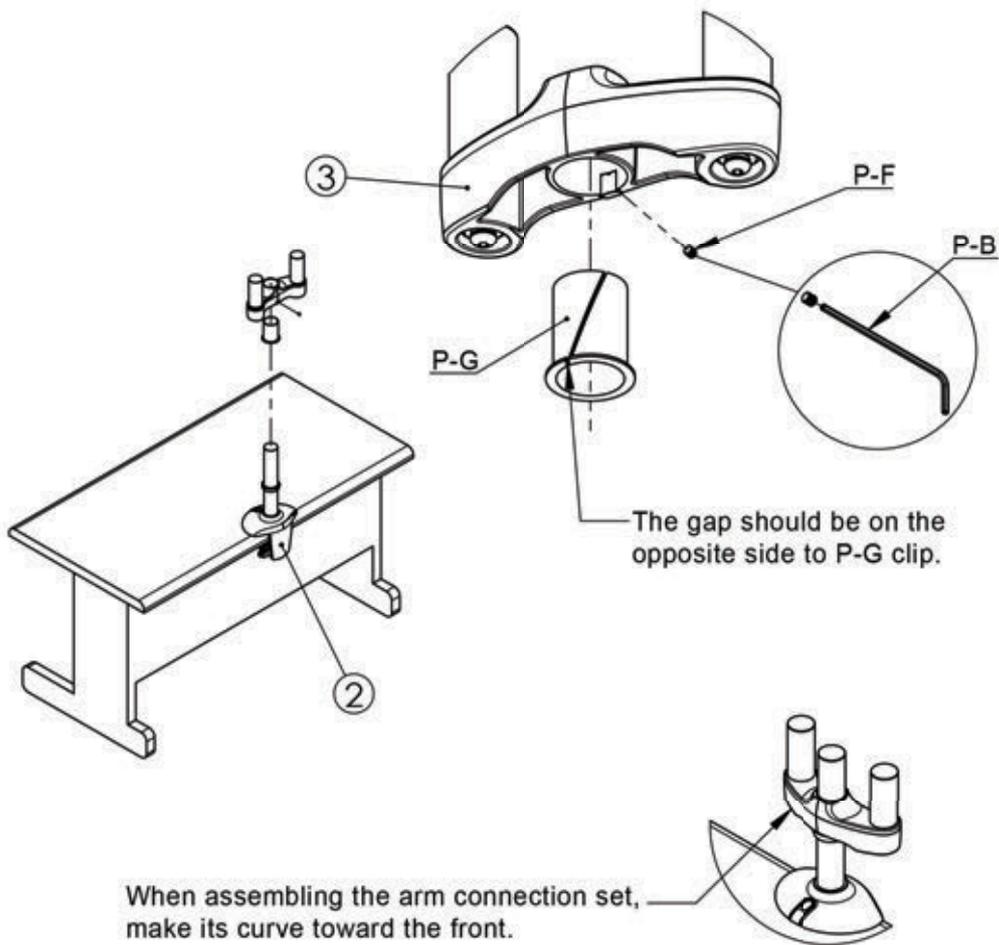
Step 6: Install P-G sleeve into the hole of the arm set. (Not the sleeve gap location).

Step 7: Inset the arm set into the arm connection set,
and tighten the arm set by P-F screw.

P-B

P-F

P-G

The gap should be on the
opposite side to P-G clip.
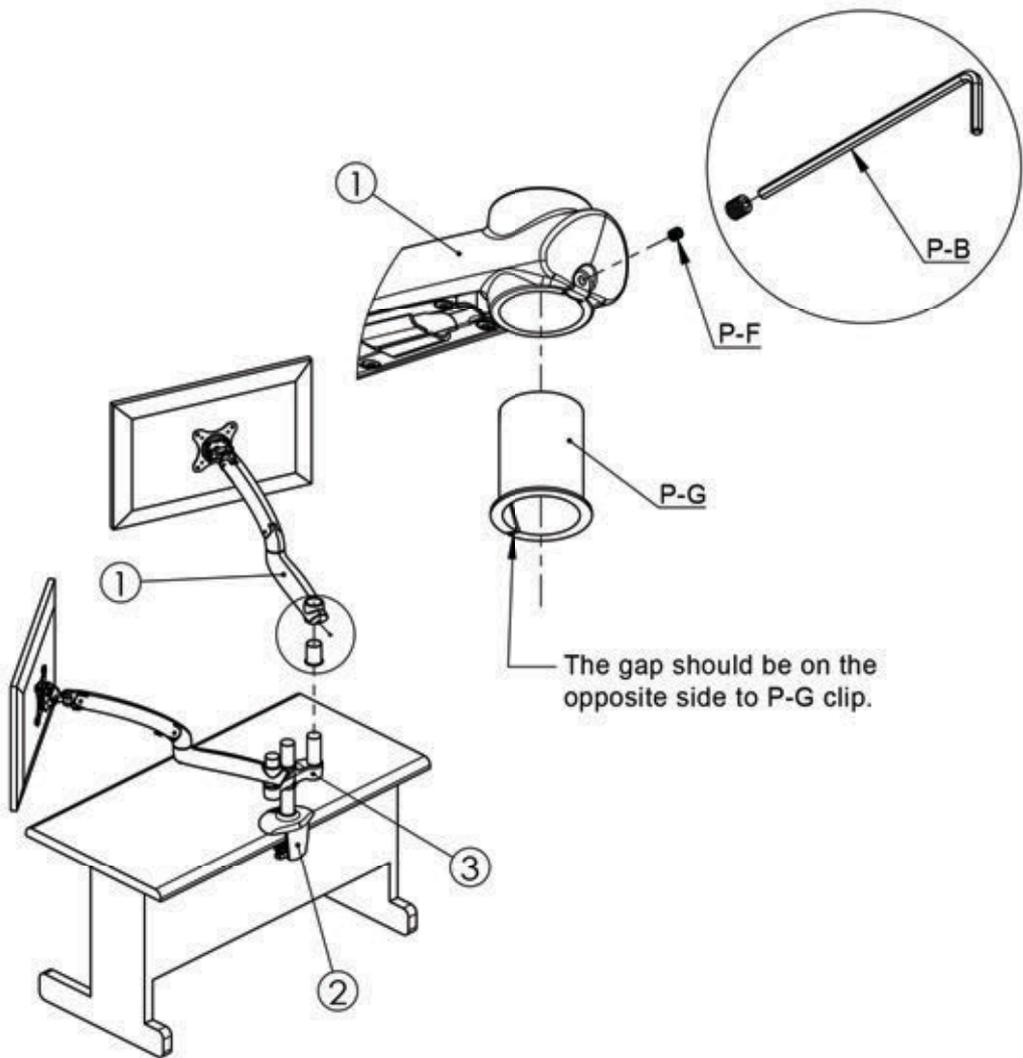
Remark: After the installation, please use B-C wrench to adjust
the spring adjusting block based on the weight of the monitor.
"H" is provided for the heavy monitor and "L" is provided for the light monitor.

P-C

①

Spring adjusting block

P-C
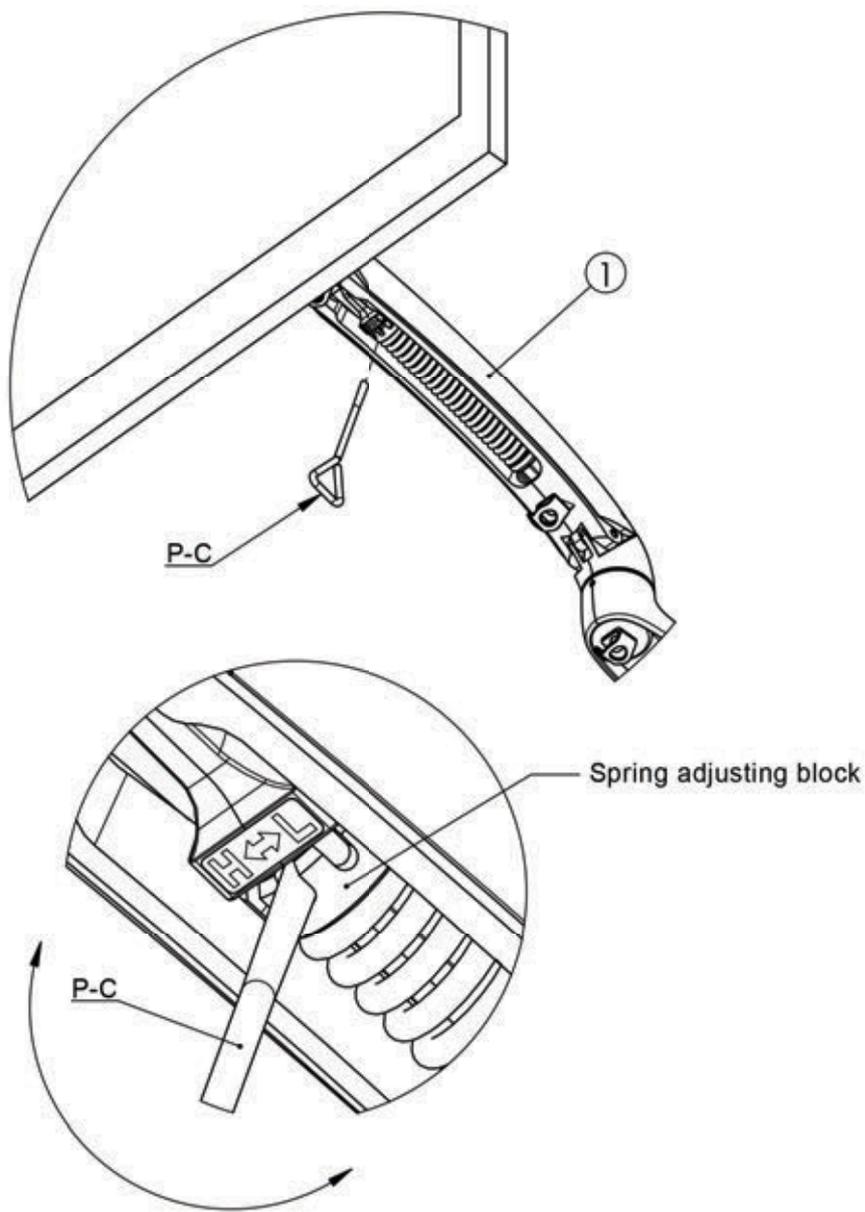
※ The distance of the arm strech is dependent on
   the spring tension adjusted for different weights of monitors.

[22.8~23.4±0.2]
580~595±5mm

[11~12.6±0.2]
280~320±5mm

[5.1]
130mm

[0.2~2.2]
5~55mm

[24.8~25.2±0.2]
630~640±5mm

[26.8±0.1]
680±2mm

Monitor≦27"
3.8~8.1kg

[3.9]
100mm

[3.0]
75mm

[3.0]
75mm

[3.9]
100mm
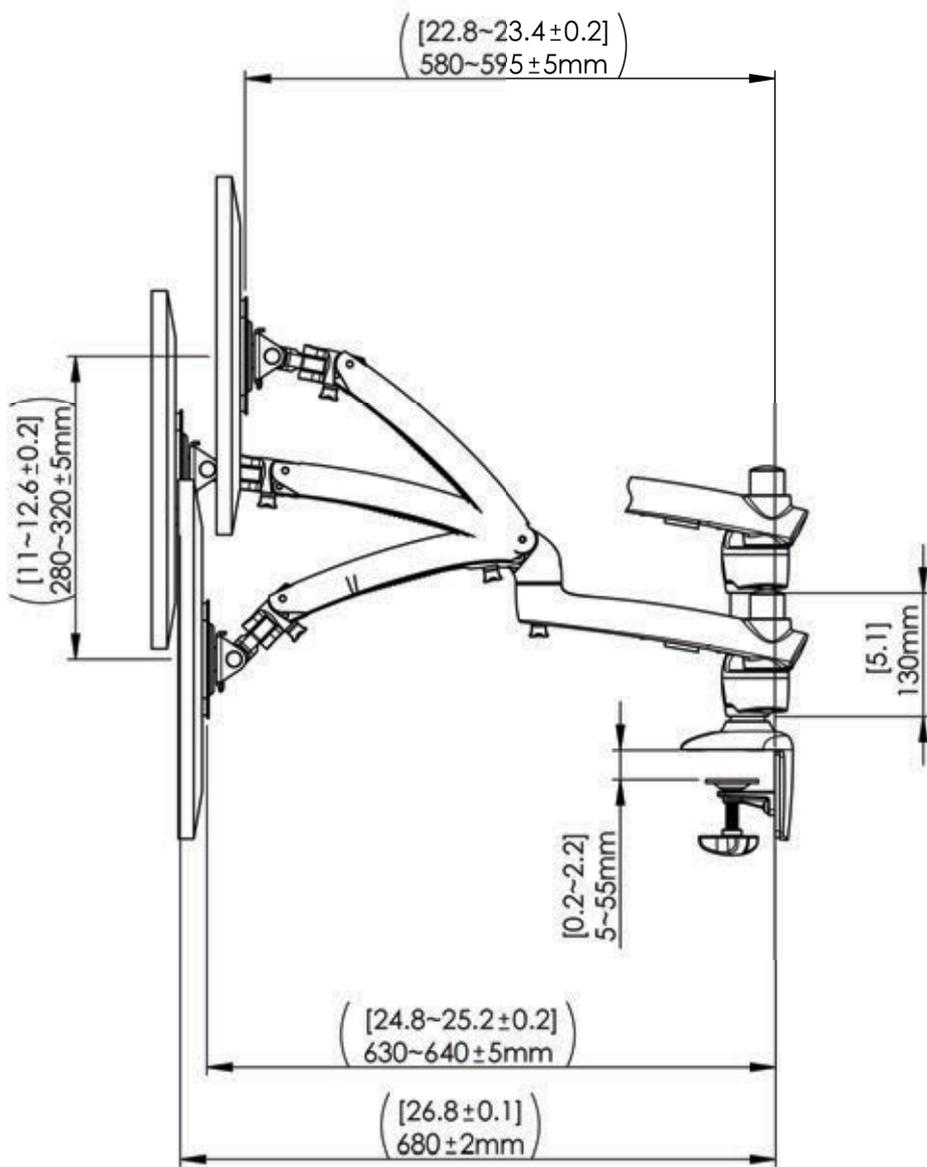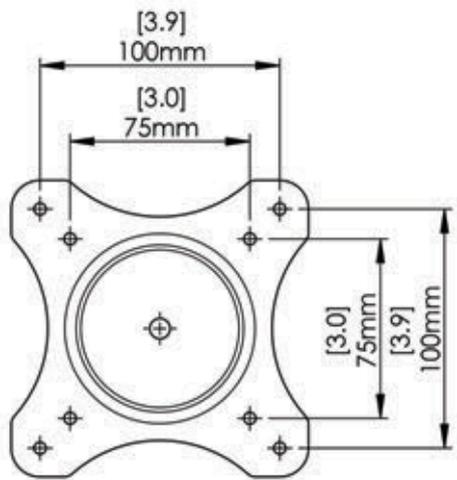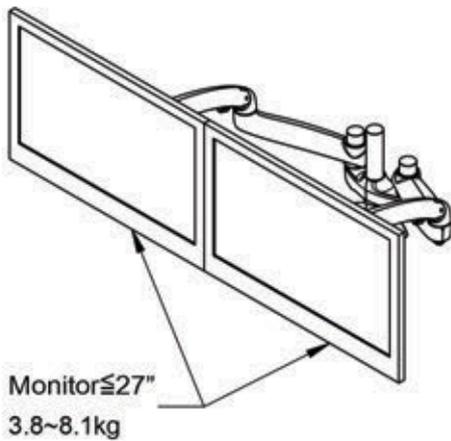
VESA

※ Below angles are estimated for general monitors.
Actual angles would depend on the monitor in use.

90°

45°

360°

360°

360°

180°