

---

# INSTALLATION INSTRUCTIONS

---

## BRACKET

CMA-372 

The bracket is a universal method for quick, easy installation of NPT 1½” pipe to or above a variety of surfaces. By using any length of standard NPT 1½” pipe threaded both ends, you can extend the height capabilities to meet your needs.

**WARNING: IMPROPER INSTALLATION MAY RESULT IN SERIOUS PERSONAL INJURY!**

When mounting Chief Manufacturing accessories, the structural system and mounting method **MUST** be capable of supporting 5 times the combined weight of the total installation.

The maximum weight to be installed on the Unistrut adapter is 500 pounds (226.4Kg).

Unpack and check contents:

- |   |                               |
|---|-------------------------------|
| (1) ADAPTER, Unistrut®                      | (2) NUT, Unistrut®, 3/8-16    |
| (2) SCREW, hex head, cap, 3/8-16 X 2 ½”     | (1) Screw, set, 10-24         |
| (2) WASHER, flat, 3/8”                      | (1) 3/32” Hex Wrench          |
| (1) SCREW, button head security, 10-24 x ¼” | (1) 5/32” Security Hex Wrench |
| (1) Security spinner                        |                               |

1. Insert two Unistrut nuts in Unistrut (see Figure 1).
2. Using two 3/8-16 X 2 ½” hex head cap screws and two 3/8” flat washers, secure Unistrut adapter to Unistrut (**SEE WARNING ABOVE**).
3. Thread your standard NPT 1½” pipe into Unistrut adapter, tighten securely.
4. Install and securely tighten the #10-24 set screw.

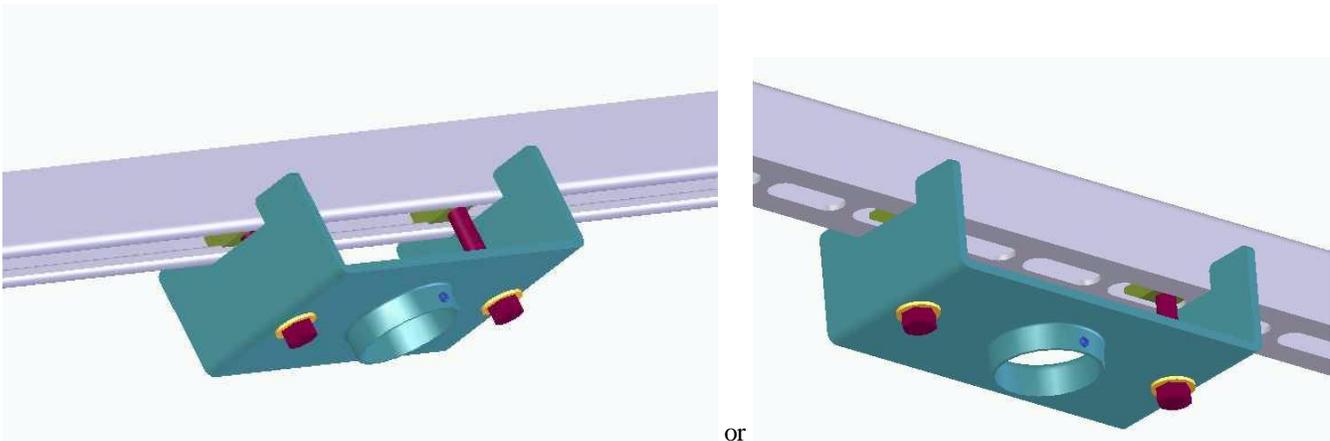


Figure 1. CMA-372