

# RISE

## Environment

### ISE and the Environment

ISE is committed to environmentally responsible product design and manufacturing.

All of our products meet or exceed LEED (Leadership in Energy and Environmental Design) standards for recycled material content. Lighting products as well can contribute towards LEED energy efficiency credits.

The primary raw materials used in our desk products – steel, wood, laminates and packaging – contain high percentages of recycled materials and are recyclable. Composite wood tops meet the CARB (California Air Resources Board) standards for urea formaldehyde emissions. Adhesives and laminates are GREENGUARD certified.

Our manufacturing processes are designed to reduce their impact on the environment. A large percentage of our industrial waste is recycled. We are continually working to find new ways to enhance our environmental performance.

### RISE Height Adjustable Desk

The RISE line of height adjustable tables raises the standards for environmental product design and manufacturing. At the forefront of our design parameters has been LEED eligibility. Table tops are made from 100% recycled fiber cores that are CARB (California Air Resources Board) compliant. Laminates from Wilsonart have the following certifications: SCS certified for recycled content, GREENGUARD Indoor Air Quality and GREENGUARD, Children & Schools certified, and SCS Indoor Advantage Gold certified for Low Emitting Products. Table bases are finished with electrostatic baked powder coat paint that emits zero volatile organic compounds.

RISE electric desks lead the industry in green features: in-use power consumption of <60W, stand-by power consumption of 0.05W, and sound levels of 38db.

RISE desks are LEED MR4.1 and 4.2 eligible for 2 points.



| Product               | Minimum Recycled Content |              |                       |
|-----------------------|--------------------------|--------------|-----------------------|
|                       | Post - Consumer          | Pre-Consumer | LEED Recycled Content |
| <b>Complete Table</b> | 12%                      | 46%          | 35%                   |
| <b>Base Only</b>      | 20%                      | 10%          | 25%                   |
| <b>Component</b>      |                          |              |                       |
| - Laminate Top        | 0%                       | 100%         | 50%                   |
| - Base and Frame      | 20%                      | 10%          | 25%                   |